NORANDEX™

EXTERIOR PRODUCTS FOR YOUR HOME

RAINWARE / TRIM COIL / SIDING ACCESSORIES

Southeast

APOLLO BEACH PRODUCT CATALOG



acm-metals.com

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To place orders for metal products, please call:
Apollo Beach Customer Service: **Ph 800-749-4067 • www.acm-metals.com**

For siding and window inquiries, please call Norandex™ Corporate Customer Service at **800-528-0942**

WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime
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Rainware Components & Accessories

NORANDEX™
EXTERIOR PRODUCTS FOR YOUR HOME



Rainware Components & Accessories
Componentes y accesorios para canal

1 - Extreme Miter	*Angulo de Unión Extremo*
2 - Bay Miter - I/O	*Unión Esquina – Interno/Externo*
3 - Strip Miter - I/O	*Unión Esquina estilo "Tira"– Interno/Externo*
4 - Box Miter - I/O	*Unión Esquina estilo "caja"– Interno/Externo*
5 - Gutter Wedge	*Cuña de Canal*
6 - T-Wedge	*Cuña de Canal estilo "T"*
7 - Pop Rivet	*Remache*
8 - Slip Joint Connector	*Conector deslizante*
9 - K-Style Gutter *(Gutter Coil)*	*Canaleta estilo "K"*
10 - Ferrule	*Contera*
11 - Spikes	*Clavos*
12 - Expansion Joint	*Junta de expansión*
13 - End Cap - L/R	*Tapa de Canaleta- Izquierda o Derecha*
14 - Gutter Protection	*Protector de Hojas*
15 - Touch-Up Paint	*Pintura de Retoque*
16 - Gutter Sealant	*Sellador de Canaleta*
17 - T-Bar Hanger	*Gancho de Canaleta estilo "T-Bar"*
18 - Hidden Hanger w/Screw	*Gancho de Canaleta Oculto con Tornillo*
19 - Hidden Hanger	*Gancho de Canaleta Oculto*
20 - Conductor Head	*Galida de goteo ancha*
21 - Drop Outlet *(Oval/Round/Rectangle)*	*Salida de Goteo (Oval/Redondo/Rectangular)*
22 - Downspout	*Bajante*
23 - Offset	*Codo de desviación*
24 - Pipe Band	*Banda de Bajante*
25 - Downspout Clip	*Presilla de Bajante*
26 - Downspout Cleat	*Abrazadera de Bajante*
27 - Elbow - A/B	*Codo – A/B*
28 - Downspout Hinge	*Bisagra de Bajante*
29 - Zip Screws	*Tornillos para Canalón*
30 - Splash Block	*Bloque de Salpicaduras*

Aluminum **RAINWARE** *Color Selection*



NORANDEX™
EXTERIOR PRODUCTS FOR YOUR HOME

SHERWIN-WILLIAMS®
Coil Coatings



Beaver Brown
BB

Printed Color Swatch *(for color accuracy you need actual metal)*

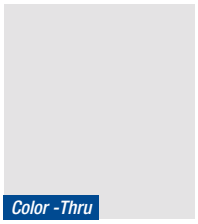
Color -Thru

COLOR THRU SELECTION

Offering select products in comparable matching colors through Gutter Coil, Rainware, Soffit/Fascia, Trim Coil or Edge Metal product lines.

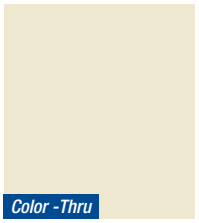
Rainware Color Code / Trim Coil Color Code

Frost
FR

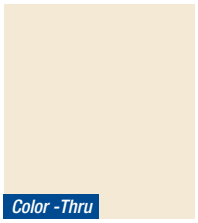


30 Deg. White
WH / W1

80 Deg. White
80

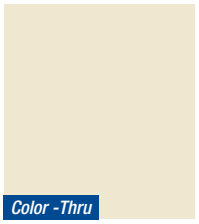


Classic Cream
CC / D22

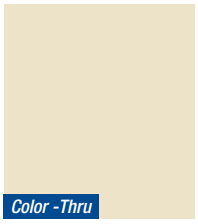


Linen
Li / D4

Egg Shell
ES



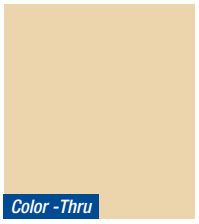
Cameo
CA / W2



Almond
AL / D14



Desert Sand
DS / D34



Sandtone
ST / D6

Antique Ivory
Ai



NX Sand Stone
SS / D46



Wicker
Wi / D8



Norwegian Wood
D26



NX Sierra Clay
Si / D47



Pebblestone Clay
PC / D5



Buckskin
BU / D27



Montana Suede
MS / D44



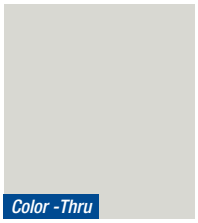
Terra Bronze
TB / B12



Beaver Brown
BB / B5



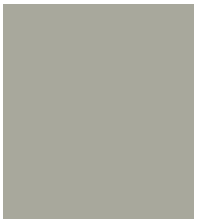
Bronze
B13



Silver Grey
SG / A3



Victorian Grey
VG / A5



Brookstone
BS / D21



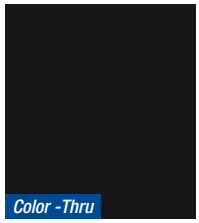
Harbor Grey
HG / A2



Charcoal Grey
CG / A8



Tuxedo Grey
TX



Black
BK / A17



Everest
EV / A15



Country Blue
CU / L3

Sage
SA / D25



Evergreen
EG / G6



Copper Penny
CP



Redwood
RW / R3



Rustic Copper
M2 (Premium Color)

COLORS MUST BE VIEWED OUTSIDE AND WITH THE ACTUAL METAL FANDEX FOR ACCURACY.

NORANDEX
EXTERIOR PRODUCTS FOR YOUR HOME

Aluminum **RAINWARE** *Color Selection*

SHERWIN-WILLIAMS
Coil Coatings

**** Rustic Copper is a PREMIUM color.***
NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

Gutter Coil Conversion Factors

(Determining Feet to Weight)

Coil Width	Material Thickness	Conversion Multiplier Formula
11-3/4″	.027″ Alum.	lin. ft._____ X .377 = _____ # lbs.
11-7/8″	.027″ Alum.	lin. ft._____ X .380 = _____ # lbs.
14″	.027″ Alum.	lin. ft._____ X .453 = _____ # lbs.
15″	.027″ Alum.	lin. ft._____ X .476 = _____ # lbs.
11-3/4″	.032″ Alum.	lin. ft._____ X .446 = _____ # lbs.
11-7/8″	.032″ Alum.	lin. ft._____ X .450 = _____ # lbs.
13″	.032″ Alum.	lin. ft._____ X .500 = _____ # lbs.
15″	.032″ Alum.	lin. ft._____ X .571 = _____ # lbs.
18″	.032″ Alum.	lin. ft._____ X .678 = _____ # lbs.
11-7/8″	26 ga. Steel	lin. ft._____ X .768 = _____ # lbs.
12″	26 ga. Steel	lin. ft._____ X .775 = _____ # lbs.
13″	26 ga. Steel	lin. ft._____ X .839 = _____ # lbs.
14″	26 ga. Steel	lin. ft._____ X .904 = _____ # lbs.
15″	26 ga. Steel	lin. ft._____ X .969 = _____ # lbs.
19″	26 ga. Steel	lin. ft._____ X 1.23 = _____ # lbs.
11-7/8″	26 ga. Galvalume	lin. ft._____ X 0.72 = _____ # lbs.
15″	26 ga. Galvalume	lin. ft._____ X 0.90 = _____ # lbs.
11-7/8″	16 oz. Copper	lin. ft._____ X 0.99 = _____ # lbs.
15″	16 oz. Copper	lin. ft._____ X 1.25 = _____ # lbs.

To process an order for a spin down quantity, determine the number of pounds based on the requested footage by the contractor. Enter the number of pounds on the ticket noting the required footage. After spinning down the required coil footage, re-weigh the coil to verify the actual pounds of coil taken out of inventory. Note the actual weight in shipped column of the ticket. Update the tickets to adjust the invoice accordingly. This process ensures proper invoicing and accurate inventory levels.

These coils are cut from master coils which are slightly thicker in the middle to avoid oil canning during the painting process. The gauge can vary slightly depending on where the coil was cut from the master coil. Inventory will vary if the product is sold by footage and not weight. Remember, product is purchased by the pound. Re-weighing is necessary for accuracy.

A NOTE ABOUT COLOR SELECTION

NORANDEX™ provides color chip cards which show a close representation of the color. The purpose of color chip cards is to narrow down the homeowner choice of colors. Depending upon the substrate, the final selection should always be based on either an aluminum or steel color tile fan deck , viewed in full sunlight.

Metallic colors, such as Copper Penny (CP), Bronze (BZ), Rustic Copper (M2), and Weathered Bronze (WB), have mica (refractive) or aluminum (reflective) flakes added to the paint finish. The color of different products may be the same (as measured on a colorimeter), but the visual appearance may look slightly different when viewed from different angles and varying amount of sunlight. This is a normal occurring phenomenon and is due the chance positioning of the mica and aluminum flakes when added to the paint finish.

WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

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Gutter Coil



Part #	Description	Colors	Nom. Gauge/ Thickness	Rolls/ Pallet
AGC21134	Aluminum 11-3/4" Coil	AL, BB, BK, BZ, BU, CA CC, CU, DS, EG, FR, HG, LI, MB, NW, PC, RW, RB, M2, SA, ST, SI, SG, TB, VG, WI, WH, 80	0.027	3
AGC21178	Aluminum 11-7/8" Coil	BK, BZ, BU, CA, CG, CP, CU, DS, EV, EG, FR, HG, LI, MB, PC, RB, M2, SS, ST, SI, TB, VG, WI, WH, 80	0.027	3
AGC215	Aluminum 15" Coil	AL, AI, BB, BK, BZ, BS, BU, CA, CG, CC, CP, CU, DS, ES, EV, EG, FR, HG, LI, MS, MB, NW, PC, RW, RB, M2, SS, ST, SI, SG, TB, VG, WI, WH, 80	0.027	2
AGC31134	Aluminum 11-3/4" Coil	AL, AI, BK, BZ, BS, BU, CA, CG, CC, CU, DS, EV, EG, FR, HG, LI, MB, NW, PC, RW, RB, M2, SS, ST, SI, SG, TB, VG, WI, WH, 80	0.032	3
AGC31178	Aluminum 11-7/8" Coil	AL, BB, BK, BZ, BS, BU, CA, CG, CC, CU, DS, ES, EV, EG, FR, HG, LI, MS, MB, NW, PC, RW, RB, M2, SA, SS, ST, SI, SG, TB, VG, WI, 80	0.032	3
AGC315	Aluminum 15" Coil	AL, AI, BB, BK, BZ, BS, CA, CG, CP, EV, FR, LI, MS, MB, PC, RW, RB,M2, SA, TB, WI, WH, 80	0.032	2
*AGC318	Aluminum 18" Coil	BK/AL, BZ/FR, ES/80, MB/80, MB/FR, RB/WH, ST/CC	0.032	2

18" Gutter Coil cannot be sold in spin down quantities.

Spin Down Gutter Coil



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces/ Pound
ASC21134	Aluminum 11-3/4" Coil	AL, AI, BB, BK, BZ, BU, CA CC, CU, DS, EG, FR, HG, LI, MB, NW, PC, RW, RB, M2, SA, ST, SI, SG, TB, VG, WI, WH, 80	0.027	Order by the lb.
ASC21178	Aluminum 11-7/8" Coil	BK, BZ, BU, CA, CG, CP, CU, DS, EV, EG, FR, HG, LI, MB, PC, RW, RB, M2, SS, ST, SI, TB, VG, WI, WH, 80	0.027	Order by the lb.
ASC215	Aluminum 15" Coil	AL, AI, BB, BK, BZ, BS, BU, CA, CG, CC, CP, CU, DS, ES, EV, EG, FR, HG, LI, MS, MB, NW, PC, RW, RB, M2, SS, ST, SI, SG, TB, VG, WI, WH, 80	0.027	Order by the lb.
ASC31134	Aluminum 11-3/4" Coil	BK, WI, 80	0.032	Order by the lb.
ASC315	Aluminum 15" Coil	AL, AI, BB, BK, BZ, BS, CA, CG, CP, EV, FR, LI, MS, MB, PC, RW, RB,M2, SA, TB, WI, WH, 80	0.032	Order by the lb.
LSC61178	Galvalume 11-7/8" Coil	Mill	26 ga	Order by the lb.
LSC615	Galvalume 15" Coil	Mill	26 ga	Order by the lb.
CSC21178	Copper 11-7/8" Coil 1'/lb.	Copper	16 oz	Order by the lb.
CSC215	Copper 15" Coil	Copper	16 oz	Order by the lb.

Note: Min. of 25 lbs./Max. of 150 lbs.

As an extra service, we'll spin down small quantities of a slow moving color on a special order basis. Minimum quantity is 25 lbs.

Please note, once order is activated, no returns or changes can be made.

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GRAY	CG	FROST	FR	ROYAL BROWN	RB	TERRA BRONZE	TB
ANTIQUE IVORY	AI	CLASSIC CREAM	CC	HARBOR GRAY	HG	* RUSTIC COPPER	M2	VICTORIAN GRAY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	LINEN	LI	SAGE	SA	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI		
BUCKSKIN	BU	EVEREST	EV	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG		
CAMEO	CA	EVERGREEN	EG	REDWOOD	RW				

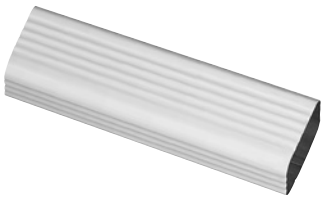
**** Rustic Copper is a PREMIUM color.***

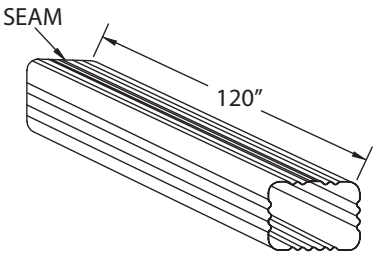
NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

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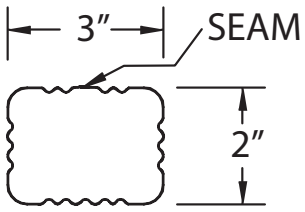
Downspouts



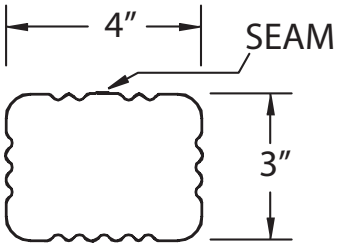


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
ADS348	Aluminum 3 x 4 x 8′	Listed Below	0.019	8′	*10	15
Order in full-carton quantities only.						
ADS2310	Aluminum 2 x 3 x 10′	Listed Below, M2*	0.019	10′	10	28
ADS3410	Aluminum 3 x 4 x 10′	Listed Below, M2*	0.019	10′	10	15
ADS23410	Aluminum 3 x 4 x 10′	BK, RB, WH	0.024	10′	10	15
ADS24510	Aluminum 4 x 5 x 10′	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	10′	6	15
LDS3410	Galvalume 3 x 4 x 10′	Mill	26 ga	10′	5	
CDS2310	Copper 2 X 3 x 10′	Copper	16 oz	10′	Order by the pc.	
CDS3410	Copper 3 x 4 x 10′	Copper	16 oz	10′	Order by the pc.	

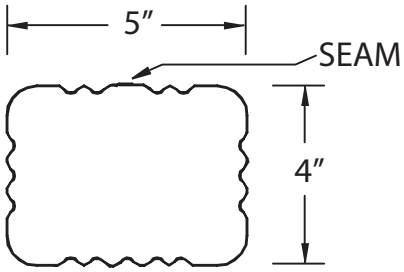
ADS2310, CDS2310



ADS3410, LDS3410, CDS3410



ADS24510



Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GRAY	CG	FROST	FR	ROYAL BROWN	RB	TERRA BRONZE	TB
ANTIQUE IVORY	AI	CLASSIC CREAM	CC	HARBOR GRAY	HG	* RUSTIC COPPER	M2	VICTORIAN GRAY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	LINEN	LI	SAGE	SA	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI		
BUCKSKIN	BU	EVEREST	EV	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG		
CAMEO	CA	EVERGREEN	EG	REDWOOD	RW				

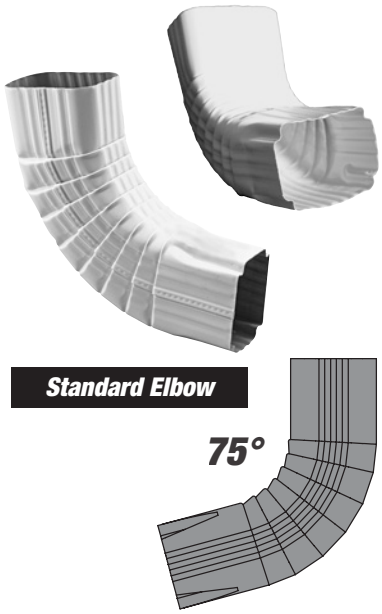
**** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

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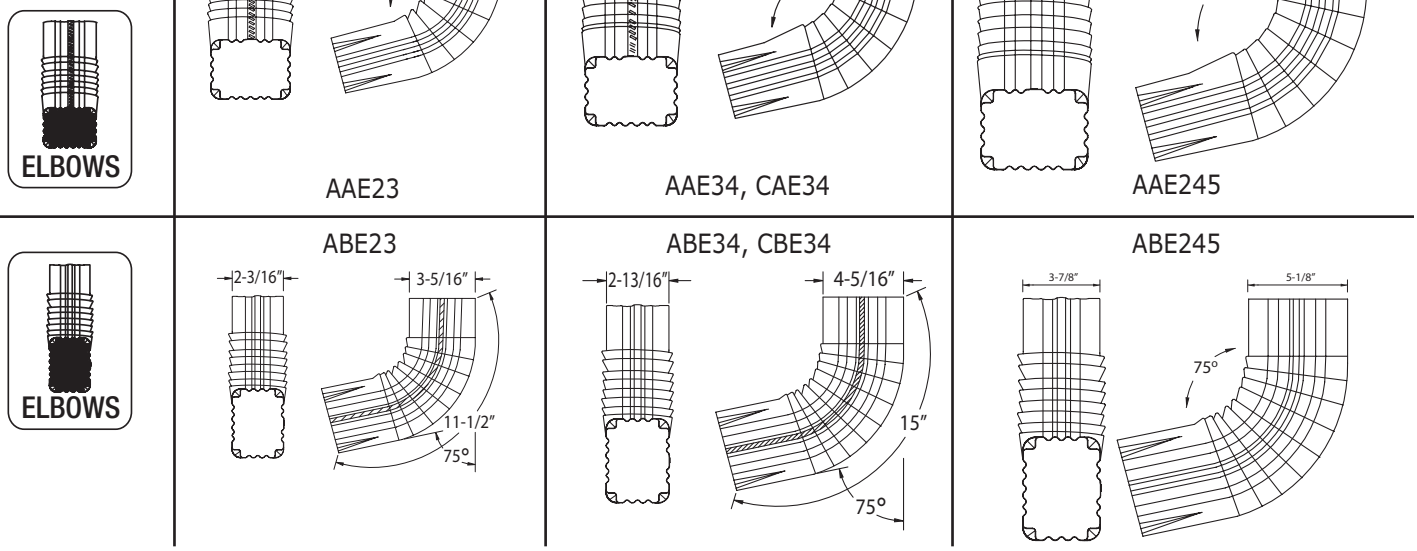
We reserve the right to change the content of product offerings at any time.

Elbows



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
AAE23	Aluminum 2 x 3 A Elbow	**Listed Below, M2*	0.019	10-9/16″	30	32
AAE34	Aluminum 3 x 4 A Elbow	Listed Below, M2*	0.019	12-3/4″	30	16
AAE234	Aluminum 2 x 3 A Elbow	Listed Below	0.024	10-9/16″	30	32
AAE245	Aluminum 4 x 5 A Elbow	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	15-1/2″	9	12
ABE23	Aluminum 2 x 3 B Elbow	**Listed Below, M2*	0.019	11-1/2″	30	32
ABE34	Aluminum 3 x 4 B Elbow	Listed Below, M2*	0.019	15″	30	16
ABE234	Aluminum 2 x 3 B Elbow	Listed Below	0.024	11-1/2″	30	32
ABE245	Aluminum 4 x 5 B Elbow	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	15-3/4″	9	12
LAE34	Galvalume 3 x 4 A Elbow	Mill	26 ga	12-3/4″	30	
LBE34	Galvalume 3 x 4 B Elbow	Mill	26 ga	15″	30	
CAE23	Copper 2 x 3 A Elbow	Copper	16 oz	10-9/16″	Order by the pc.	
CAE34	Copper 3 x 4 A Elbow	Copper	16 oz	12-3/4″	Order by the pc.	
CBE23	Copper 2 x 3 B Elbow	Copper	16 oz	11-1/2″	Order by the pc.	
CBE34	Copper 3 x 4 B Elbow	Copper	16 oz	15″	Order by the pc.	

***AAE23 & ABE23 not available in ES, SG.**



Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GRAY	CG	FROST	FR	ROYAL BROWN	RB	TERRA BRONZE	TB
ANTIQUE IVORY	AI	CLASSIC CREAM	CC	HARBOR GRAY	HG	* RUSTIC COPPER	M2	VICTORIAN GRAY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	LINEN	LI	SAGE	SA	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI		
BUCKSKIN	BU	EVEREST	EV	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG		
CAMEO	CA	EVERGREEN	EG	REDWOOD	RW				

**** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

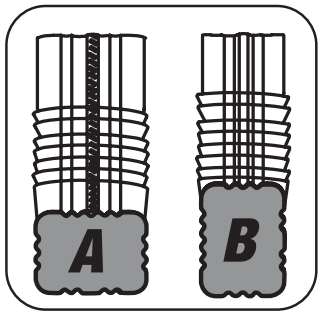
We reserve the right to change the content of product offerings at any time.

Variable Degree Elbows

This chart shows the roof pitch paired to the approximate variable degree elbow.

ROOF PITCH	DEGREE
Mansard	15°
18/12	22°
16/12	22°
14/12	22°
12/12	30°
10/12	45°
8/12	45°
6/12	45°
4/12	75°

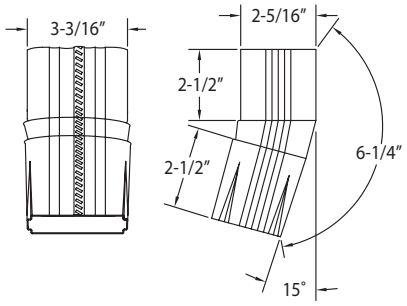
Variable degree elbows are used to go around obstructions (ledge jumpers) or transition to the slope of the roof.

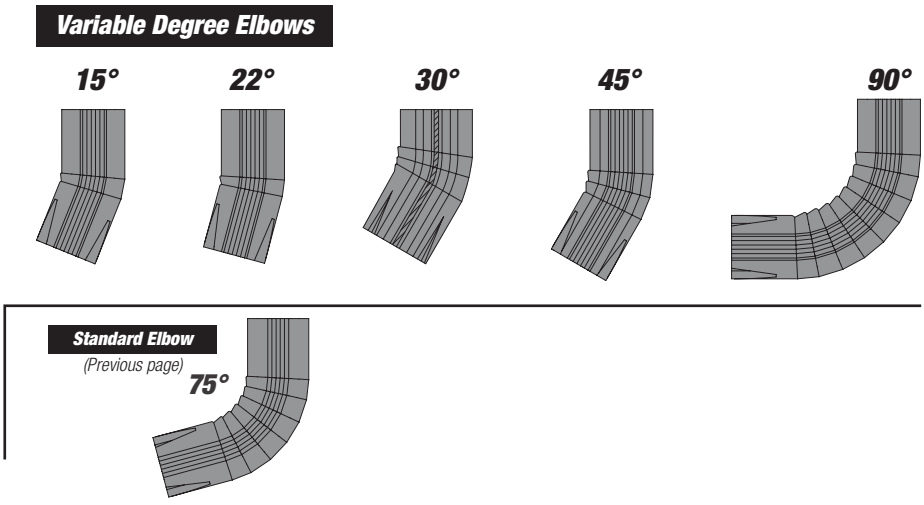


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
AAE123	Aluminum 2 x 3 V/D A Elbow 15º	Listed Below	0.019	6-1/4″	30	32
AAE2223	Aluminum 2 x 3 V/D A Elbow 22º	Listed Below	0.019	6-3/4″	30	16
AAE323	Aluminum 2 x 3 V/D A Elbow30º	Listed Below	0.019	7.19″	30	16
AAE423	Aluminum 2 x 3 V/D A Elbow 45º	Listed Below	0.019	7.94″	30	16
AAE923	Aluminum 2 x 3 V/D A Elbow 90º	Listed Below	0.019	–	30	–
AAE134	Aluminum 3 x 4 V/D A Elbow 15º	Listed Below	0.019	–	30	8
AAE2234	Aluminum 3 x 4 V/D A Elbow 22º	Listed Below	0.019	–	30	16
AAE334	Aluminum 3 x 4 V/D A Elbow30º	Listed Below	0.019	–	30	16
AAE434	Aluminum 3 x 4 V/D A Elbow 45º	Listed Below	0.019	–	30	16
AAE934	Aluminum 3 x 4 V/D A Elbow 90º	Listed Below	0.019	–	30	16
AAE3245ES	Aluminum 4 x 5 V/D A Elbow30º	BZ, ES, MB, RB, WH, 80	0.027	–	9	12
AAE2445	Aluminum 4 x 5 V/D A Elbow 45º	BK, BZ, CC, ES, FR, MB, RB, ST, *TB, WH, 80	0.027	–	9	12
ABE123	Aluminum 2 x 3 V/D B Elbow 15º	Listed Below	0.019	6-1/4″	30	16
ABE2223	Aluminum 2 x 3 V/D B Elbow 22º	Listed Below	0.019	6-3/4″	30	16
ABE323	Aluminum 2 x 3 V/D B Elbow 30º	Listed Below	0.019	7.19″	30	16
ABE423	Aluminum 2 x 3 V/D B Elbow 45º	Listed Below	0.019	7.94″	30	16
ABE923	Aluminum 2 x 3 V/D B Elbow 90º	Listed Below	0.019	–	30	–
ABE134	Aluminum 3 x 4 V/D B Elbow 15º	Listed Below	0.019	–	30	8
ABE2234	Aluminum 3 x 4 V/D B Elbow 22º	Listed Below	0.019	–	30	16
ABE334	Aluminum 3 x 4 V/D B Elbow 30º	Listed Below	0.019	–	30	16
ABE434	Aluminum 3 x 4 V/D B Elbow 45º	Listed Below	0.019	–	30	16
ABE934	Aluminum 3 x 4 V/D B Elbow 90º	Listed Below	0.019	–	30	16
ABE2445	Aluminum 4 x 5 V/D B Elbow 45º	AL, BK, BZ, CC, ES, FR, MB, RB, ST, *TB, WH, 80	0.027	–	9	12
LAE334	Galvalume 3 x 4 V/D A Elbow 30º	Mill	26 ga	15″	30	–
LBE334	Galvalume 3 x 4 V/D B Elbow 30º	Mill	26 ga	15″	30	–

***Note:** *Extended lead time required for this part in this color.*

AAE123 A-Elbow





Rainware & Accessories Colors

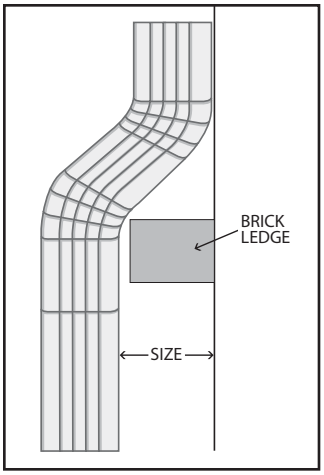
COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GRAY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG
BEAVER BROWN	BB	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	TERRA BRONZE	TB
BLACK	BK	COPPER PENNY	CP	HARBOR GRAY	HG	ROYAL BROWN	RB	VICTORIAN GRAY	VG
BRONZE	BZ	COUNTRY BLUE	CU	LINEN	LI	SAGE	SA	WICKER	WI
BROOKSTONE	BS	DESERT SAND	DS	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BUCKSKIN	BU	EGG SHELL	ES	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80
CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI		

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Offsets

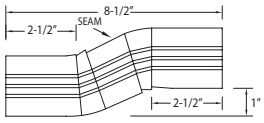




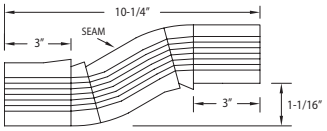
We have several varieties of offset downspout connections to transition gracefully over a brick ledge. You can eliminate the awkward look of a two-piece configuration with our choice of 1" to 6" away-from-the-wall options.

Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces / Box
ABO2A23A	Alum. Brickledge Offsets (2 pc.) 2 x 3 A's, 4 Crimps 45°	**Listed Below	0.019	18 pcs./ 9 sets
ABO2A34A	Alum. Brickledge Offsets (2 pc.) 3 x 4 A's, 3 Crimps 45°	Listed Below ***ABO2A34A/B not available in SI.***	0.019	18 pcs./ 9 sets
ABO1123A	Aluminum 2 x 3 - 1" A	Listed Below	0.019	24
ABO1223A	Aluminum 2 x 3 - 2" A	Listed Below	0.019	24
ABO1323A	Aluminum 2 x 3 - 3" A	Listed Below	0.019	24
ABO1423A	Aluminum 2 x 3 - 4" A	Listed Below	0.019	20
ABO1523A	Aluminum 2 x 3 - 5" A	Listed Below	0.019	20
ABO1623A	Aluminum 2 x 3 - 6" A	Listed Below	0.019	20
ABO1134A	Aluminum 3 x 4 - 1" A	Listed Below	0.019	24
ABO1234A	Aluminum 3 x 4 - 2" A	Listed Below	0.019	24
ABO1334A	Aluminum 3 x 4 - 3" A	Listed Below	0.019	24
ABO1434A	Aluminum 3 x 4 - 4" A	Listed Below	0.019	20
ABO1534A	Aluminum 3 x 4 - 5" A	Listed Below	0.019	20
ABO1634A	Aluminum 3 x 4 - 6" A	Listed Below	0.019	20
LBO1234A	Galvalume 3 x 4 - 2" A	Mill	28 ga	24
LBO1534A	Galvalume 3 x 4 - 5" A	Mill	28 ga	20
ABO1145A	Aluminum 4 x 5 - 1" A's	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	9
ABO1245A	Aluminum 4 x 5 - 2" A's	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	9
ABO1345A	Aluminum 4 x 5 - 3" A's	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	9
ABO1445A	Aluminum 4 x 5 - 4" A's	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	9
ABO1545A	Aluminum 4 x 5 - 5" A's	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	9
ABO1645A	Aluminum 4 x 5 - 6" A's	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	9

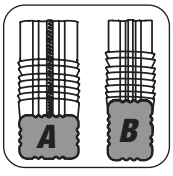
ABO1123A A-Offset

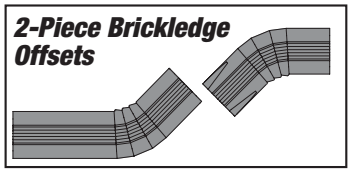


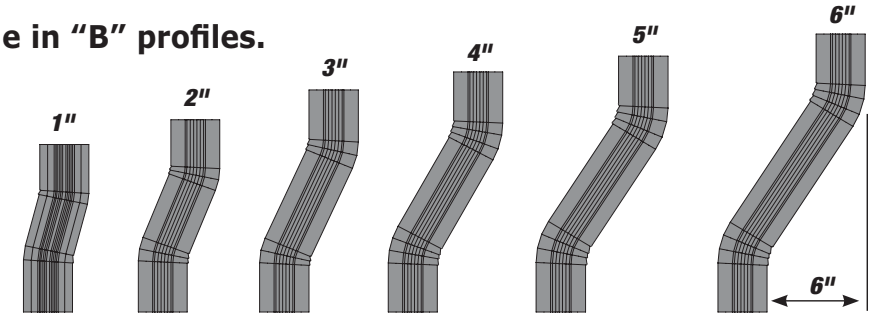
ABO1134A A-Offset



All "A" Offsets also available in "B" profiles.







1-Piece Offsets

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI
ANTIQUE IVORY	AI	CHARCOAL GRAY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG
BEAVER BROWN	BB	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	TERRA BRONZE	TB
BLACK	BK	COPPER PENNY	CP	HARBOR GRAY	HG	ROYAL BROWN	RB	VICTORIAN GRAY	VG
BRONZE	BZ	COUNTRY BLUE	CU	LINEN	LI	SAGE	SA	WICKER	WI
BROOKSTONE	BS	DESERT SAND	DS	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BUCKSKIN	BU	EGG SHELL	ES	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80

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Outlets



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
AEORE34	Aluminum Economy 3 x 4 Rectangle	*Aluminum outlets made with mill or painted finish per manufacturer's discretion.*	–	50
AORE23	Aluminum 2 x 3 Rectangle		–	300
AORE34	Aluminum 3 x 4 Rectangle		–	50
AORE45	Aluminum 4 x 5 Rectangle		–	50
AORO238	Aluminum 2-3/8" Round		–	250
AORO234	Aluminum 2-3/4" Round Narrow Flange		–	250
AORO338	Aluminum 3-3/8" Round		–	100
AOOV23	Aluminum 2 x 3 Oval		–	30
AOOV34	Aluminum 3 x 4 Oval		–	50
CORE34	Copper 3 x 4 Rectangle	Copper	16 oz	Order by the pc.

Drain Tile Adapters



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
APVC234	PVC 2 x 3 x 4 Flush Mount	WH	–	12
DTA344	High Density Polyethylene 3x4	BK	–	24

Y Adapters



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
AYA34	Aluminum 3 x 4	WH	0.019	10

Downspout Bands



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ADSPB34	Aluminum 3 x 4 Universal	Listed Below	0.019	100

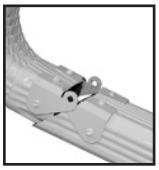
Downspout Clips



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ADSCP23	Aluminum 2 x 3	WH	0.032	100
ADSCP34	Aluminum 3 x 4	WH	0.032	50
ADSCP34	Aluminum 3 x 4	M2*	0.032	50

Downspout Hinges





Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Bag
AZHWH	Aluminum 2 x 3 / 3 x 4 Zip Hinge	WH	–	12 pairs

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GRAY	CG	FROST	FR	ROYAL BROWN	RB	TERRA BRONZE	TB
ANTIQUE IVORY	AI	CLASSIC CREAM	CC	HARBOR GRAY	HG	* RUSTIC COPPER	M2	VICTORIAN GRAY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	LINEN	LI	SAGE	SA	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI		
BUCKSKIN	BU	EVEREST	EV	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG		
CAMEO	CA	EVERGREEN	EG	REDWOOD	RW				

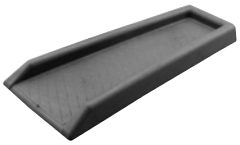
**** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

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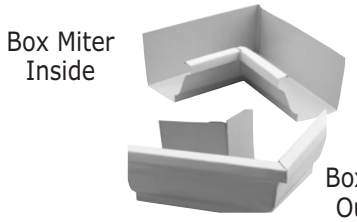
We reserve the right to change the content of product offerings at any time.

Splash Block



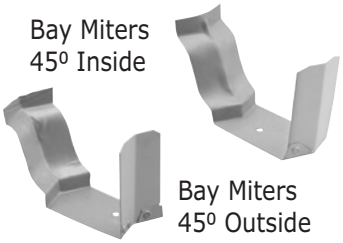
Part #	Colors	Pieces/Box	Ordering
SB	GN	10 pcs./box	Order by the pc.

Box Miters



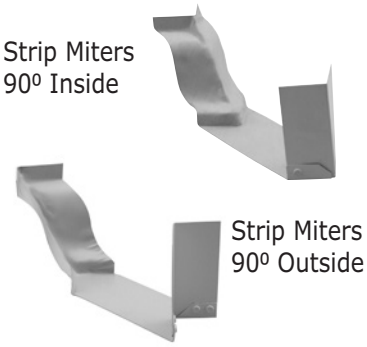
Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ABM5I	Aluminum 5" Inside	Listed Below, M2*	0.019	20
ABM5O	Aluminum 5" Outside	Listed Below, M2*	0.019	20
ABM6I	Aluminum 6" Inside	Listed Below, M2*	0.019	20
ABM6O	Aluminum 6" Outside	Listed Below, M2*	0.019	20
LBM6I	Galvalume 6" Inside	Mill	26 ga	20
LBM6O	Galvalume 6" Outside	Mill	26 ga	20

Bay Miters



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ABY5I	Aluminum 5" Inside	Listed Below, M2*	0.019	20
ABY5O	Aluminum 5" Outside	Listed Below, M2*	0.019	20
ABY6I	Aluminum 6" Inside	Listed Below, M2*	0.019	20
ABY6O	Aluminum 6" Outside	Listed Below, M2*	0.019	20
ABY7I	Aluminum 7" Inside	BZ, CC, ES, FR, RB, ST, WH, 80	0.019	20
ABY7O	Aluminum 7" Outside	BZ, CC, ES, FR, RB, ST, WH, 80	0.019	20
LBY6I	Galvalume 6" Inside	Mill	26 ga	20
LBY6O	Galvalume 6" Outside	Mill	26 ga	20
CBY6I	Copper 6" Inside	Copper	16 oz	Order by the pc.
CBY6O	Copper 6" Outside	Copper	16 oz	Order by the pc.

Strip Miters



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ASM5I	Aluminum 5" Inside	Listed Below, M2*	0.027	20
ASM5O	Aluminum 5" Outside	Listed Below, M2*	0.027	20
ASM6I	Alum. 6" Inside	Listed Below, M2*	0.027	20
ASM6O	Alum. 6" Outside	Listed Below, M2*	0.027	20
ASM7I	Aluminum 7" Inside	AL, BK, BZ, CC, ES, FR, MB, RB, ST, WH, 80	0.027	20
ASM7O	Aluminum 7" Outside	AL, BK, BZ, CC, ES, FR, MB, RB, ST, WH, 80	0.027	20
LSM5I	Galvalume 5" Inside	Mill	26 ga	20
LSM5O	Galvalume 5" Outside	Mill	26 ga	20
LSM6I	Galvalume 6" Inside	Mill	26 ga	20
LSM6O	Galvalume 6" Outside	Mill	26 ga	20
CSM6I	Copper 6" Inside	Copper	16 oz	Order by the pc.
CSM6O	Copper 6" Outside	Copper	16 oz	Order by the pc.

Extreme Miter™



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
AEM5	Aluminum 5"	RB, WH, 80	0.019	10
AEM6	Aluminum 6"	WH	0.019	10

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GRAY	CG	FROST	FR	ROYAL BROWN	RB	TERRA BRONZE	TB
ANTIQUE IVORY	AI	CLASSIC CREAM	CC	HARBOR GRAY	HG	* RUSTIC COPPER	M2	VICTORIAN GRAY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	LINEN	LI	SAGE	SA	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI		
BUCKSKIN	BU	EVEREST	EV	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG		
CAMEO	CA	EVERGREEN	EG	REDWOOD	RW				

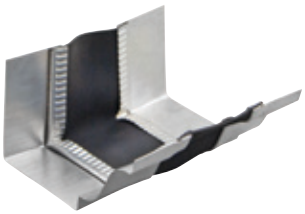
**** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

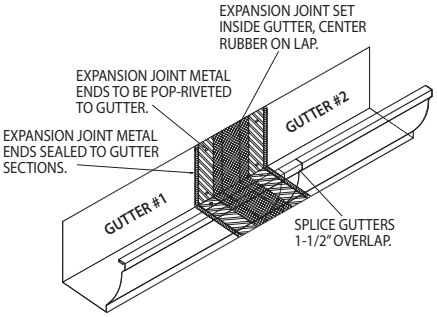
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Expansion Joints



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
AEJ5	Aluminum 5"	Mill	0.030	12
AEJ6	Aluminum 6"	Mill	0.030	12

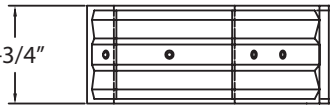


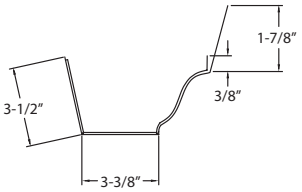
A 50' section of gutter can potentially expand almost 2/3 of an inch from winter to summer causing gutters to buckle. Expansion joints are a preventive measure for excessive movement in the gutter, and should be mounted in place every 50' of exceptionally long gutter runs.

Slip Joint



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ASJC5	Aluminum 5"	RB, WH	0.019	50





End Caps

Right End Cap





Left End Cap

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces /Box
AEC5L	Aluminum 5" Left End Cap - K-Style	Listed Below, M2*	0.019	5"	50
AEC5R	Aluminum 5" Right End Cap - K-Style	Listed Below, M2*	0.019	5"	50
AEC6L	Aluminum 6" Left End Cap - K-Style	Listed Below, M2*	0.019	6"	50
AEC6R	Aluminum 6" Right End Cap - K-Style	Listed Below, M2*	0.019	6"	50
AEC7L	Aluminum 7" Left End Cap - K-Style	AL, BK, BZ, CC, ES, FR, MB, RB, ST, WH, 80	0.027	7"	25
AEC7R	Aluminum 7" Right End Cap - K-Style	AL, BK, BZ, CC, ES, FR, MB, RB, ST, WH, 80	0.027	7"	25
LEC5L	Galvalume 5" Left End Cap - K-Style	Mill	26 ga	5"	50
LEC5R	Galvalume 5" Right End Cap - K-Style	Mill	26 ga	5"	50
LEC6L	Galvalume 6" Left End Cap - K-Style	Mill	26 ga	6"	50
LEC6R	Galvalume 6" Right End Cap - K-Style	Mill	26 ga	6"	50
CEC5L	Copper 5" Left End Cap - K-Style	Copper	16 oz	5"	Order by the pc.
CEC5R	Copper 5" Right End Cap - K-Style	Copper	16 oz	5"	Order by the pc.
CEC6L	Copper 6" Left End Cap - K-Style	Copper	16 oz	6"	Order by the pc.
CEC6R	Copper 6" Right End Cap - K-Style	Copper	16 oz	6"	Order by the pc.

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GRAY	CG	FROST	FR	ROYAL BROWN	RB	TERRA BRONZE	TB
ANTIQUE IVORY	AI	CLASSIC CREAM	CC	HARBOR GRAY	HG	* RUSTIC COPPER	M2	VICTORIAN GRAY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	LINEN	LI	SAGE	SA	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	MONTANA SUEDE	MS	NX SAND STONE	SS	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	MUSKET BROWN	MB	SANDTONE	ST	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI		
BUCKSKIN	BU	EVEREST	EV	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GRAY	SG		
CAMEO	CA	EVERGREEN	EG	REDWOOD	RW				

**** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

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Hidden Hangers

AHH5



AHT5C



AHHWF5



ABH5

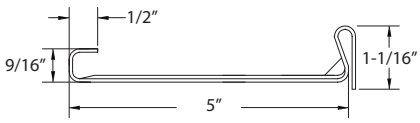


BH6

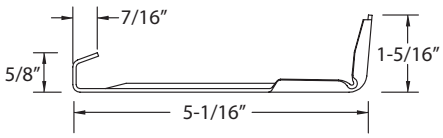


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces /Box
AHH5	Aluminum 5″ Hook Hanger with Clip	Mill	0.060	4-7/8″	500
AHH51	Aluminum 5″ Hook Hanger with Clip	Mill	0.060	4-7/8″	100
AHT5C	Aluminum 5″ Hangtite Hanger with Clip	Mill	0.060	5″	1000
AHHWF5	Aluminum 5″ Flanged Hanger with Clip	Mill	0.060	5″	250
AHH5NH	Aluminum 5″ Hook Hanger without Hole	Mill	0.060	5″	500
ABH5	Aluminum 5″ Backless Std. Bar Hanger	Mill	0.060	5-1/16″	400
AHU51M	Aluminum 5″ Ultra Hanger without Clip	Mill	0.048	5″	100
AHU5M	Aluminum 5″ Ultra Hanger without Clip	Mill	0.048	5″	1000
AHU51C	Aluminum 5″ Ultra Hanger with Clip	Mill	0.048	5″	100
AHU5C	Aluminum 5″ Ultra Hanger with Clip	Mill	0.048	5″	1000
AHH6	Aluminum 6″ Hook Hanger with Clip	Mill	0.060	6″	250
AHHK6	Aluminum 6″ Keg Hanger with Clip	Mill	0.060	6″	2500
AHT6C	Aluminum 6″ Hangtite Hanger with Clip	Mill	0.060	6″	1000
AHHWF6	Aluminum 6″ Flanged Hanger with Clip	Mill	0.060	6″	250
ABH6	Aluminum 6″ Backless Std. Bar Hanger	Mill	0.060	6-1/16″	750
AHU61	Aluminum 6″ Ultra Hanger without Clip	Mill	0.048	6″	100
AHU6	Aluminum 6″ Ultra Hanger without Clip	Mill	0.048	6″	1000
AHU61C	Aluminum 6″ Ultra Hanger with Clip	Mill	0.048	6″	100
AHU6C	Aluminum 6″ Ultra Hanger with Clip	Mill	0.048	6″	800
BH6	Brass 6″ Hanger with Clip	Brass	0.115	6-3/16″	150

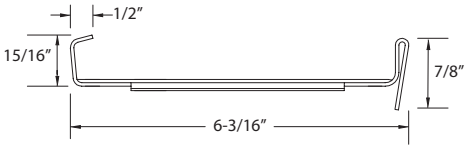
AHH5



ABH5



BH6

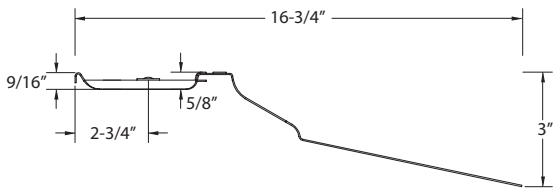


Wrap Around Hangers

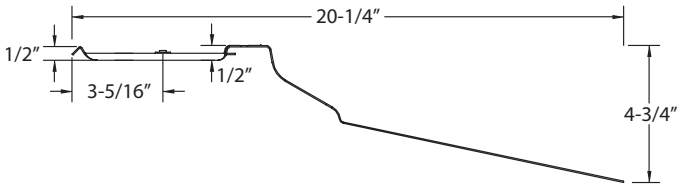


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces /Box
AWAH5	Aluminum 5″	RB, WH, 80	0.060	16-3/4″	100
AWAH6	Aluminum 6″	WH	0.060	20-1/4″	50

AWAH5



AWAH6



Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE
ROYAL BROWN	RB	WHITE	WH	80 WHITE	80

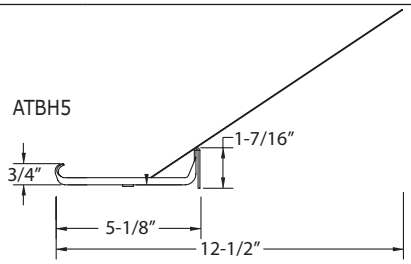
WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

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T-Bar Hangers



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces / Bag	Pieces / Box
ATBH5	Aluminum 5" w/Clip	Mill	0.060	12-1/2"	–	100
ATS5	Alum. 5/8" T-Bar Strap only	Mill	0.032	9-7/8"	100	2000



Hangers w/Screws

AHFHS5



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces /Box
AHFHS5	Alum. 5" Quick Screw Hidden	Mill	0.060	5"	500
AHFHS6	Alum. 6" Quick Screw Hidden	Mill	0.060	6"	300
AHUTS5C	Alum. 5" Ultimate Hidden with Clip	Mill	0.061	5"	400
AHUTS6C	Alum. 6" Ultimate Hidden with Clip	Mill	0.061	6"	300
AHFHS7	Alum. 7" Quick Screw Hidden	Mill	0.060	7"	200
BHFHS5	Brass 5" Hang Fast w/Screw	Brass	0.115	5"	Order by the pc.

T-Wedge

ATW44



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces/Bag
ATW44	Aluminum 5"-6", 4400	Mill	0.070	50
ATW45	Aluminum 6"-7" , 4500	Mill	0.070	50
ATWHR49	Aluminum 6" Half Round, 4900	Mill	0.070	50

A T-Wedge can be adjusted to keep the gutter level at various fascia board angles.

Gutter Wedges

GW5



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces/Bag
GW5	Aluminum 5"	RB, WH	0.027	100
GW6	Aluminum 6"	RB, WH	0.027	50

Spikes



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces/Bag
AS7	Aluminum 7" Painted	WH	7"	500
AS8	Aluminum 8" Painted	WH	8"	500
AS8	Aluminum 8"	Mill	8"	500

Ferrules



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces/Bag
AF5	Aluminum 5"	Mill	5"	500
AF6	Aluminum 6"	Mill	6"	500

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE
ROYAL BROWN	RB	WHITE	WH

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Half Round Gutters



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces / Box	Pieces / Pallet
AGUH610	Alum. 6" Reverse Bead 10' Sections	BZ, CP, MB, WH, M2*	0.027	10'	5	16
AGUH620	Alum. 6" Reverse Bead 20' Sections	BZ, CP, MB, WH, M2*	0.027	20'	5	16
LGUH610	Glum. 6" Reverse Bead 10' Sections	Mill	26 ga	10'	5	16
LGUH620	Glum. 6" Reverse Bead 20' Sections	Mill	26 ga	20'	5	16
CGUH610	Copper 6" Reverse Bead 10' Sections	Copper	16 oz	10'	**5	
CGUH620	Copper 6" Reverse Bead 20' Sections	Copper	16 oz	20'	**5	

***Sold in 5-count cartons only.**

Round Downspouts



Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces / Box	Pieces / Pallet
ADSR310	Alum. 3" Round x 10', Smooth	Listed Below, M2*	0.019	10'	5	30
ADSR410	Alum. 4" Round x 10', Smooth	Listed Below, M2*	0.019	10'	5	20
GDSR410	Galv. 4" Round x 10'	Mill	26 ga	10'	5	30
LDSR310	Glum. 3" Round x 10', Plain	Mill	26 ga	10'	5	28
LDSR410	Glum. 4" Round x 10', Plain	Mill	26 ga	10'	5	28
CDSR310	Copper 3" Round x 10', Smooth	Copper	16 oz	10'	Order by the pc.	
CDSR410	Copper 4" Round x 10', Smooth	Copper	16 oz	10'	Order by the pc.	

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CAMEO	CA	MUSKET BROWN	MB	SANDTONE	ST	30 WHITE	WH
BEAVER BROWN	BB	CHARCOAL GRAY	CG	PEBBLESTONE CLAY	PC	NX SIERRA CLAY	SI	80 WHITE	80
BLACK	BK	CLASSIC CREAM	CC	PG METALLIC	M3	TERRA BRONZE	TB		
BRONZE	BZ	COPPER PENNY	CP	ROYAL BROWN	RB	VICTORIAN GRAY	VG		
BUCKSKIN	BU	HARBOR GRAY	HG	* RUSTIC COPPER	M2	WICKER	WI		

**** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

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Round Elbows



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces / Box	Pieces / Pallet
AER3	Alum. 3" Round 75º	Listed Below, M2*	0.019	30	16
AER4	Alum. 4" Round 75º	Listed Below, M2*	0.019	30	16
GER430	Galv. 4" Round 30º	Mill	26 ga	20	24
GER445	Galv. 4" Round 45º	Mill	26 ga	20	24
GER475	Galv. 4" Round 75º	Mill	26 ga	20	24
LER3	Glum. 3" Round 75º	Mill	26 ga	10	32
LER445	Glum. 4" Round 45º	Mill	26 ga	10	32
LER4	Glum. 4" Round 75º	Mill	26 ga	10	32
CER330	Copper 3" Round 30º	Copper	16 oz	Order by the pc.	
CER3	Copper 3" Round 75º	Copper	16 oz	Order by the pc.	
CER430	Copper 4" Round 30º	Copper	16 oz	Order by the pc.	
CER4	Copper 4" Round 75º	Copper	16 oz	Order by the pc.	

Round Offsets



CBO14R3

Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ABO12R3	Aluminum 2" Offset 3" Round	Listed Below, M2*	0.019	20
ABO14R3	Aluminum 4" Offset 3" Round	Listed Below, M2*	0.019	20
ABO12R4	Aluminum 2" Offset 4" Round	Listed Below, M2*	0.019	20
ABO14R4	Aluminum 4" Offset 4" Round	Listed Below, M2*	0.019	20
ABO16R4	Aluminum 6" Offset 4" Round	Listed Below	0.019	20
CBO12R3	Copper 2" Offset 3" Round	Copper	16 oz	Order by the pc.
CBO14R3	Copper 4" Offset 3" Round	Copper	16 oz	Order by the pc.
CBO12R4	Copper 2" Offset 4" Round	Copper	16 oz	Order by the pc.
CBO14R4	Copper 4" Offset 4" Round	Copper	16 oz	Order by the pc.
CBO16R4	Copper 6" Offset 4" Round	Copper	16 oz	Order by the pc.

Half Round Offsets



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
AOROH63	Aluminum 3" Round x 6"	*Aluminum outlets made with mill or painted finish per manufacturer's discretion.*	0.019	50
AOROH64	Aluminum 4" Round x 6"		0.019	50
GOROH63	Galvanized 3" Round x 6"		26 ga	Order by the pc.
GOROH64	Galvanized 4" Round x 6"		26 ga	Order by the pc.
COROH63	Copper 3" Round x 6"	Copper	16 oz	Order by the pc.
COROH64	Copper 4" Round x 6"	Copper	16 oz	Order by the pc.

Rainware & Accessories Aluminum Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CAMEO	CA	■MUSKET BROWN	MB	SANDTONE	ST	■30 WHITE	WH
BEAVER BROWN	BB	CHARCOAL GRAY	CG	PEBBLESTONE CLAY	PC	NX SIERRA CLAY	SI	80 WHITE	80
BLACK	BK	CLASSIC CREAM	CC	PG METALLIC	M3	TERRA BRONZE	TB		
■BRONZE	BZ	■COPPER PENNY	CP	ROYAL BROWN	RB	VICTORIAN GRAY	VG		
BUCKSKIN	BU	HARBOR GRAY	HG	■* RUSTIC COPPER	M2	WICKER	WI		

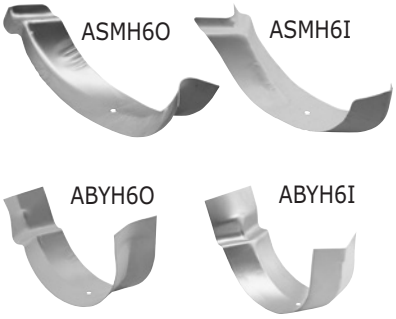
■Stocked half-round colors. Balance of colors available with extended lead-time. **** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

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Half Round Miters



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ASMH6I	Aluminum 6" 90°, Strip, Inside	BZ, CP, MB, WH, M2*	0.027	20
ASMH6O	Aluminum 6" 90°, Strip, Outside	BZ, CP, MB, WH, M2*	0.027	20
ABYH6I	Aluminum 6" 45°, Bay, Inside	BZ, CP, MB, WH, M2*	0.027	20
ABYH6O	Aluminum 6" 45°, Bay, Outside	BZ, CP, MB, WH, M2*	0.027	20
LSMH6I	Galvalume 6" 90°, Strip, Inside	Mill	26 ga	20
LSMH6O	Galvalume 6" 90°, Strip, Outside	Mill	26 ga	20
CSMH6I	Copper 6" 90°, Strip, Inside	Copper	16 oz	20
CSMH6O	Copper 6" 90°, Strip, Outside	Copper	16 oz	20

Half Round Slip Joints



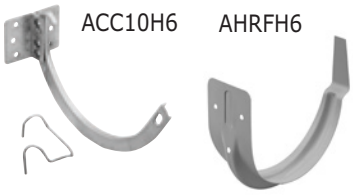
Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
ASJCH6	Aluminum 6" HR Slip Joint	WH	0.019	Order by the pc.
LSJCH6	Galvalume 6" HR Slip Joint	WH	26 ga	Order by the pc.

Half Round End Caps



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Box
AECH6	Aluminum 6" HR Universal	BZ, CP, MB, WH, M2*	0.019	20
LECH6	Galvalume 6" HR Universal	Mill	26 ga	20
CECH6	Copper 6" HR Universal	Copper	16 oz	20

Half Round Brackets



Part #	Description	Colors	Pieces /Box
ACC10H6	Aluminum 6" HR Combo Cir/Shk w/Clip Hanger	BZ, MB, WH, 80, ML	Order by the pc.
AHRFH6	Aluminum 6" HR Fascia Hanger	BK, BZ, MB, WH	Order by the pc.
GCC10H6	Galvanized 6" HR Combo Cir/Shk w/Clip Hanger	Mill	Order by the pc.
LHRFH6	Galvalume 6" HR Fascia Hanger	Mill	Order by the pc.
CCC10H6	Copper 6" HR Combo Cir/Shk w/Clip Hanger	Copper	Order by the pc.
CHRFH6	Copper 6" HR Fascia Hanger	Copper	Order by the pc.

Half Round Hidden Hangers



Part #	Description	Colors	Pieces /Box
AHHHR6	Aluminum 6"	Mill	100
AHHSHR6	Aluminum 6" w/Screw	Mill	100
SHHHR6	Stainless Steel 6"	Mill	100

Note: Only for reverse bead half round gutters

Half Round T-Wedge Hangers



Part #	Description	Colors	Nom. Gauge/ Thickness	Pieces /Bag
ATWHR49	Aluminum, 4900	Mill	0.070	50

A T-Wedge can be adjusted to keep the gutter level at various fascia board angles.

Rainware & Accessories Aluminum Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
BRONZE	BZ	MUSKET BROWN	MB	* RUSTIC COPPER	M2	WHITE	WH	80 WHITE	80
COPPER PENNY	CP								

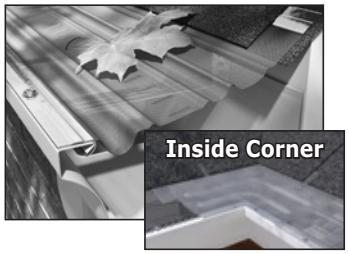
**** Rustic Copper is a PREMIUM color.***

NOTE: *Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.*

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Screen Systems



NX Premium Stainless Steel Micro Mesh

The ultimate in gutter protection! *This tightly woven, heavy gauge stainless steel micro mesh gutter guard, with its corrosion-resistant properties, is a significant debris deterrent. It installs easily under the shingles and fastens to the front gutter hem with provided screws, while self-adjusting to various roof pitches.*

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
ALGP5SP	5" Premium	Mill	14 ga	4'	25	100'
ALGP6SPM	6" Premium	Mill	14 ga	4'	25	100'
ALMMMI56	5/6" Premium Inside Corner	Mill	14 ga	-	3	-



NX Drop-In

The front attachment provides a firm hold to the front of the gutter and has a wide mounting flange for a permanent install. The mill finish aluminum screen is micro crimped for enhanced durability.

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
ALGP5DI	Aluminum 5"	Mill	0.025	4'	50	200'
ALGP6DI	Aluminum 6"	Mill	0.025	4'	50	200'



NX Lock Small Hole

The small hole screen system installs quickly without disturbing the shingles with its front and back snap lock system.

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
GGP5LSH	Galvanized 5"	BK	28 ga	4'	25	100'
GGP6LSH	Galvanized 6"	BK	28 ga	4'	25	100'
GGP7LSH	Galvanized 7"	BK	28 ga	4'	25	100'



NX Lock Regular Hole

The regular hole screen system installs quickly without disturbing the shingles with its front and back snap lock system.

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
GGP5LRH	Galvanized 5"	BK	28 ga	4'	25	100'
GGP6LRH	Galvanized 6"	BK	28 ga	4'	25	100'



NX Step Down

The small hole screen incorporates a raised snap-in system in the back of the gutter to seal off the void between the shingles and the screen. Step Down installs quickly without the use of screws or disturbing the shingles.

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
GGP5SD	Galvanized 5"	BK	28 ga	4'	25	100'
GGP6SD	Galvanized 6"	BK	28 ga	4'	25	100'



NX Premium Lock

The tiny holes keeps out small debris, while allowing water to flow through the screen. Two stiffening beads run down the center of the screen for added strength. Installation is quick and easy without disturbing the shingles. The screen locks into place with a raised back and front-tiered mounting system

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
ALGP5PL	Aluminum 5" Tiny Hole Screens	BK	0.032	4'	25	100'
ALGP6PL	Aluminum 6" Tiny Hole Screens	BK	0.032	4'	25	100'

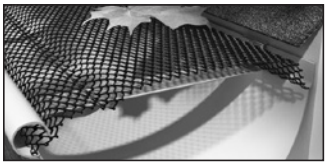
Gutter Screen System Color

COLOR	CODE	COLOR	CODE
BLACK	BK	MILL	ML

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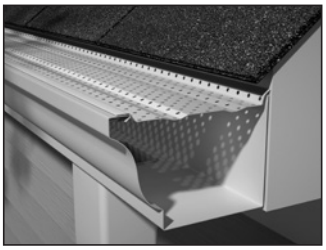
Perforated & Dome



NX Deluxe Half Round

Spring tension design holds this gutter screen in place. Snaps in and out of half round gutters for easy cleaning. 28 gauge steel stands tough under a full load of wet leaves without collapsing. Installs with a slope toward the front to help debris slide off.

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
GLGEZ6DH	Galvanized 6.5"	BK	28 ga	4'	25	100'



NX Smooth Flow

The perforated cover installs easily without disturbing the shingles. Product is factory notched for easy overlapping. Dual center ribbed bends provide extra rigidity against expansion and contraction. Six 50-count bags of #6 hex head 3/8 stainless steel painted screws are included.

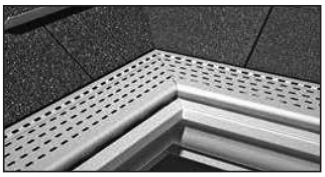
Part #	Description	Colors	Nom. Gauge/Thickness	Piece Length	Pieces/ Box	Feet/Box
ALGP54SF	5"	BK, WH, ML	0.019	4'	50	200'
ALGP5SF	5"	BK, WH, ML	0.019	6'	40	240'
ALGP510SF	5"	BK, WH, ML	0.019	10'	25	250'
ALGP64SF	6"	BK, WH, ML	0.019	4'	50	200'
ALGP6SF	6"	BK, WH, ML	0.019	6'	40	240'
ALGP610SF	6"	BK, WH, ML	0.019	10'	25	250'



NX Snap-In Dome Cover

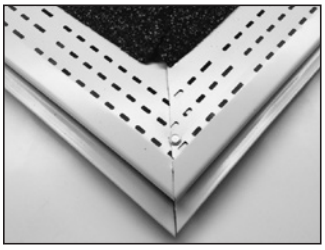
This unique solid dome cover is designed for maximum debris load and is one of the easiest dome cover systems to install. The dome cover snaps in without the use of brackets or screws and doesn't disturb the shingles. Snap-In Dome is available in several colors to enhance the curb appeal of your home by blending in with the roof line.

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
ALGP5SD	Aluminum 5"	BK, RB, TB, WH	0.028	4'	14	56'
ALGP6SD	Aluminum 6"	BK, RB, TB, WH	0.028	4'	14	56'



NX Snap-In Dome Cover

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
A5SDIMK	Alum. 5" 1 Rt Panel, 1 Lft Panel & 4' Rain Diverter	BK, RB, TB, WH	0.027	4'	1 pair/box	56'
A6SDIMK	Alum. 6" 1 Rt Panel, 1 Lft Panel & 4' Rain Diverter	BK, RB, TB, WH	0.027	4'	1 pair/box	56'



NX Outside Miter Kit

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Feet/ Box
A5SDOMK	Aluminum 5" 1 Right Panel & 1 Left Panel	BK, RB, TB, WH	0.027	4'	1 pair/box	56'
A6SDOMK	Aluminum 6" 1 Right Panel & 1 Left Panel	BK, RB, TB, WH	0.027	4'	1 pair/box	56'



NX Universal End Caps

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/Box	Feet/Box
A5SDUEC	Aluminum 5"	BK, RB, TB, WH	0.019	10/Bag	1 pair/box	56'
A6SDUEC	Aluminum 6"	BK, RB, TB, WH	0.019	10/Bag	1 pair/box	56'

Gutter Protection Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	ROYAL BROWN	RB	TERRA BRONZE	TB	WHITE	WH	MILL	ML

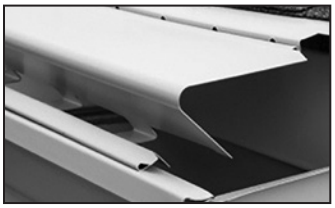
WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

We reserve the right to change the content of product offerings at any time.

Gutter Protection



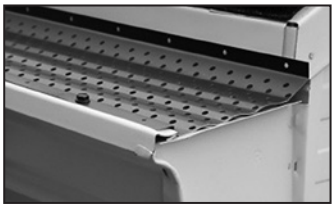
ALGLFH55 Perforated High-Flow



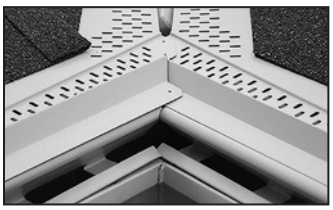
ALGLFS5 Solid

Gutter Protection

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box
ALGLFH55	Aluminum 5″/6″ Perforated High-Flow Gutter Cover with Screws 4′	AL, BK, CC, DB, EG, IV, MB, PL, RB, S1, TB, TX, WH	0.024	4′	25
ALGLFS5	Aluminum 5″/6″ Standard Solid Gutter Cover with Screws 4′	AL, BK, CC, DB, EG, IV, MB, PL, RB, Si, TB, TX, WH	0.024	4′	25
ALGRX5	Aluminum 5″ Drop-In Cover 6′	BK, DB, WH	0.019	6′	50
ALGRX6	Aluminum 6″ Drop-In Cover 6′	BK, DB, WH	0.019	6′	50
ALGRX7	Aluminum 7″ Drop-In Cover 6′	DB, WH	0.019	6′	50



ALGRX5 Drop-In



ALGLFM5 Miter

Gutter Protection Accessories

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box
ALGLFM5	Miters (set - 1 Left & 1 Right)	AL, BK, CC, DB, EG, IV, MB, PL, RB, Si, TB, TX, WH	0.024		10
ALGLFUE5	Aluminum Leaffree 5"/6" Universal Endcap	AL, BK, CC, DB, EG, IV, MB, PL, RB, Si, TB, TX, WH	0.024	5″	25



ALGLFUE5 End Cap

Gutter Protection Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CLAY	CL	IVORY	IV	ROYAL BROWN	RB	TUXEDO GRAY	TX
BLACK	BK	DARK BRONZE	DB	MUSKET BROWN	MB	SAND	S1	WHITE	WH
CLASSIC CREAM	CC	EVERGREEN	EG	PEARL GRAY	PL	TERRA BRONZE	TB		

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We reserve the right to change the content of product offerings at any time.

Aluminum **TRIM COIL** *Color Selection*



NORANDEX™
EXTERIOR PRODUCTS FOR YOUR HOME

SHERWIN-WILLIAMS®
Coil Coatings

Color -Thru | PVC

Beaver Brown
BB

Printed Color Swatch *(for color accuracy you need actual metal)*

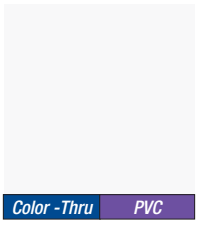
Color -Thru — COLOR THRU SELECTION

Offering select products in comparable matching colors through gutter coil, rainware, soffit/fascia, trim coil or edge metal product lines

PVC — ***Also Available in PVC***

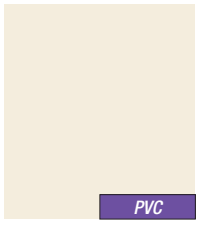
Trim Coil Color Code / Comparable Rainware Color Code
Add trim coil code at end of smooth, woodgrain or PVC prefix for complete part number

	All Colors		Limited
Description	*Smooth*	*Woodgrain*	*PVC*
Part #	ATCS24	ATCW24	ATCP24

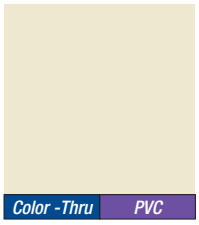


White
W1 / WH

Yellow
Y4



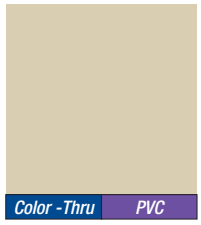
Beige
D52



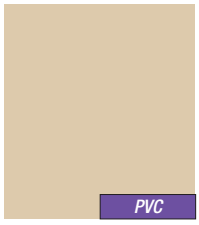
Cream
D22 / CC



Champagne
D53 / CH



Tan
D48 / TN



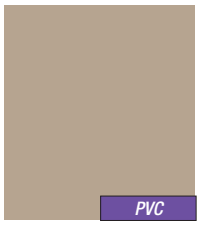
Wheat
D50



Sand
D51 / SD



Sand Stone
D46 / SS



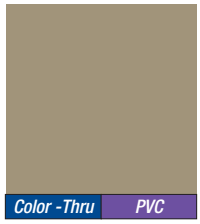
Cobblestone Clay
D56



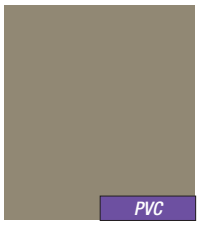
Norwegian Wood
D26



Tumbleweed Tan
D55



Sierra Clay
D47 / Si



Mocha
D58



Khaki
D59



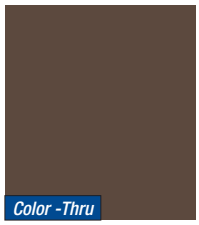
Russet
B18 / RT



Maverick Brown
B20



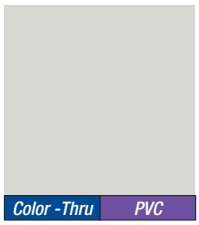
Rustic Cedar
D65



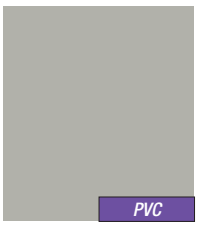
Beaver Brown
B5 / BB



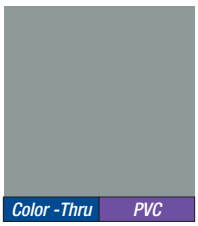
Bronze
B13



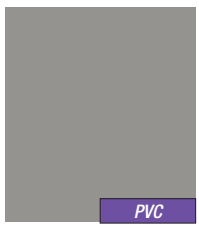
Silver Gray
A3 / SG



Dove Gray
A26



Granite
A19 / GG



Smoke
A21



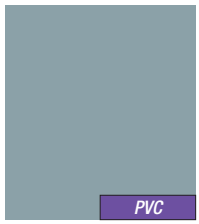
Vintage Gray
A9



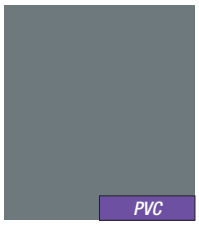
Graphite
A25



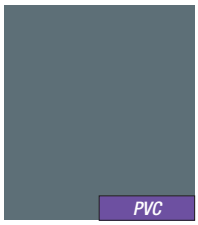
Carbon
A29



Wedgewood Blue
L7



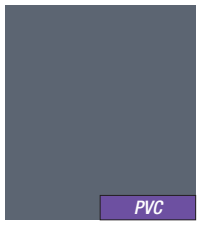
Seaport
A22



Steel Blue
L8



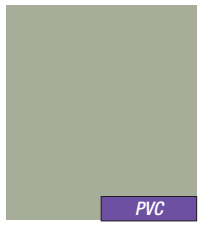
Geneva Blue
L9



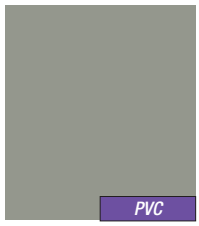
Jamestown Blue
L2



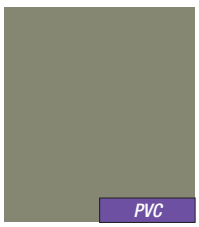
Deep Water
L10



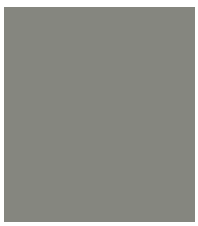
Cactus
G16



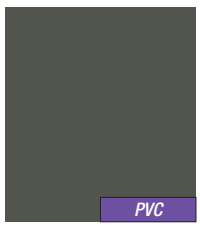
Fern
A24



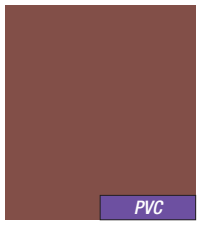
Olive
G14



Acadia Green
G19



Myrtle
G17



Firebrick
R6

NORANDEX™
EXTERIOR PRODUCTS FOR YOUR HOME

COLORS MUST BE VIEWED OUTSIDE AND WITH THE ACTUAL METAL FANDEX FOR ACCURACY.

Aluminum **TRIM COIL** *Color Selection*

Trim Coil Offering

ACM APOLLO BEACH, FL

Trim Coil	All Colors		Limited Colors		Dimensions		Rolls / Packaging		
Description	*Smooth*	*Woodgrain*	*PVC*	*Textured*	*Nominal Thickness*	*Length*	*Per Box*	*Per Pallet*	*Per Truck*
Part #	ATCS24	ATCW24	ATCP24	ATCT24	.019	50'	1	48	1248

Unless otherwise stated, all Smooth and Woodgrain trim coil are white (W1) on the opposite side.

NORANDEX	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Acadia Green	G19	•	•	—	—
Beaver Brown	B5	•	•	—	BB
Beige	D52	•	•	•	—
Bronze	B13	•	•	•	—
Cactus	G16	•	•	•	—
Carbon	A29	•	•	•	—
Champagne	D53	•	•	•	CH
Cobblestone Clay	D56	•	•	•	—
Cream	D22	•	•	•	CC
Deep Water	L10	•	•	•	—
Dove Gray	A26	•	•	•	—
Fern	A24	•	•	—	—
Firebrick	R6	•	•	•	—
Geneva Blue	L9	•	•	—	—
Granite	A19	•	•	•	GG
Graphite	A25	•	•	—	—
Harbor Fog	A33	•	•	—	—
Jamestown Blue	L2	•	•	•	—
Khaki	D59	•	•	—	—
Maverick Brown	B20	•	•	•	—
Mocha	D58	•	•	•	—
Musket Brown	B1	•	•	•	MB
Myrtle	G17	•	•	•	—
Norwegian Wood	D26	•	•	—	NW
Olive	G14	•	•	•	—
Pacific Amber	B11	•	•	—	—
Royal Brown	B6	•	•	•	RB
Russet	B18	•	•	•	RT
Rustic Cedar	D65	•	•	—	—
Sand	D51	•	•	•	SD
Sand Stone	D46	•	•	•	SS
Seaport	A22	•	•	•	—
Sierra	D47	•	•	•	Si
Silver	A3	•	•	•	SG
Smoke	A21	•	•	•	—
Steel Blue	L8	•	•	•	—
Tan	D48	•	•	•	TN
Tumbleweed Tan	D55	•	•	•	—
Victorian Stone	A34	•	•	—	—
Vintage Grey	A9	•	•	—	—
Wedgewood	L7	•	•	•	—
Wheat	D50	•	•	•	—
White	W1	•	•	•	WH
Yellow	Y4	•	•	—	—

CERTAINTEED	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Charcoal Grey	A9	•	•	—	—
Desert Tan	D13	•	•	•	—
Flagstone	A12	•	•	—	—
Graystone	A34	•	•	•	—
Melrose	R9	•	•	—	—
Natural Clay	D47	•	•	•	Si
Oxford Blue	L1	•	•	•	—
Pacific Blue	L8	•	•	•	—
Sable Brown	B20	•	•	•	—

ROYAL	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Brownstone	D47	•	•	•	SI
Cypress	G1	•	•	•	—
Flagstone	A1	•	•	•	—
Granite	A25	•	•	—	—
Harvard Slate	A2	•	•	•	HG
Heather	G8	•	•	•	—
Heritage Blue	L2	•	•	•	—
Marine Blue	C12	•	•	—	—
Natural Cedar	D65	•	•	—	—
Pebble Clay	D5	•	•	•	PC
Redwood	R6	•	•	•	—
Rockslide	A9	•	•	—	—
Shamrock	G17	•	•	•	—
Soft Maple	D12	•	•	—	—
Sterling	A3	•	•	•	SG
Storm	A22	•	•	•	—
Tree Moss	G12	•	•	—	—
Urban Bronze	C14	•	•	—	—
Walnut	B9	•	•	—	—
Wicker	D8	•	•	•	Wi

MASTIC	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Alpine Forest-SD	C7	•	•	—	—
Almond	D14	•	•	•	AL
Autumn Harvest	B11	•	•	—	—
Bayou	L2	•	•	•	—
Cameo	W2	•	•	•	CA
Cape Cod Grey-SD	A2	•	•	•	HG
Classic Cream	D22	•	•	•	CC
Cork Silk	D24	•	•	—	—
Dark Bronze	B13	•	•	•	DB
Deep Granite	A9	•	•	—	—
Desert Sand	D34	•	•	•	DS
English Wedgewood	A11	•	•	—	—
Everest	A15	•	•	—	EV
Harbor Grey	A2	•	•	•	HG
Lakeshore Fern	G2	•	•	—	—
Linen	D4	•	•	•	Li
Misty Shadow	A10	•	•	—	—
Natural Cedar	B9	•	•	—	—
Natural Slate-SD	A23	•	•	—	—
Newport Bay-SD	L2	•	•	•	—
Pebblestone Clay	D5	•	•	•	PC
Portsmouth Blue	L6	•	•	—	—
Quiet Willow	G12	•	•	—	—
Red Brick-SD	R8	•	•	—	—
Rugged Canyon	B9	•	•	—	—
Russet Red	R4	•	•	—	—
Sage	D25	•	•	—	SA
Sandtone	D6	•	•	•	ST
Scottish Thistle	G9	•	•	—	—
Silver Grey	A3	•	•	•	SG
Victorian Grey	A5	•	•	•	VG
Vintage Dublin	G17	•	•	•	—
White	W1	•	•	•	WH
Wicker	D8	•	•	•	Wi
Whispering Timber	C5	•	•	—	—
Woodland Retreat	A29	•	•	•	—

ACM	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Beaver Brown	B5	•	•	—	BB
Black	A17	•	•	•	BK
Charcoal Grey	A8	•	•	•	CG
Country Blue	L3	•	•	•	CU
Evergreen	G6	•	•	•	EG
Musket Brown	B1	•	•	•	MB
Redwood	R3	•	•	•	RW
Royal Brown	B6	•	•	•	RB
Terra Bronze	B12	•	•	•	TB

SHERWIN-WILLIAMS®
Coil Coatings

Trim Coil Offering

ACM APOLLO BEACH, FL

Trim Coil	All Colors		Limited Colors		Dimensions		Rolls / Packaging		
Description	*Smooth*	*Woodgrain*	*PVC*	*Textured*	*Nominal Thickness*	*Length*	*Per Box*	*Per Pallet*	*Per Truck*
Part #	ATCS24	ATCW24	ATCP24	ATCT24	.019	50'	1	48	1248

Unless otherwise stated, all Smooth and Woodgrain trim coil are white (W1) on the opposite side.

EXTERIOR PORTFOLIO	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Bone	D37	•	•	•	—
Clay	D66	•	•	—	—
Cypress	G1	•	•	•	—
Driftwood	A14	•	•	•	—
Espresso	B12	•	•	•	—
Greystone	A2	•	•	•	HG
Metropolitan Gray	A9	•	•	—	—
Mocha	D7	•	•	•	—
Oceanside	A22	•	•	•	—
Pearl	W2	•	•	•	CA
Regatta Blue	L2	•	•	•	—
Rye	D21	•	•	•	BS
Saddle	D6	•	•	•	ST
Slate	L10	•	•	•	—
Spruce	G17	•	•	•	—
Wheat	Y1	•	•	•	—

KAYCAN	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Cabot Brown	B27	•	•	—	—
Castlemore	A25	•	•	—	—
Colonial Red	R6	•	•	•	—
Ivory	D10	•	•	•	—
Khaki	D63	•	•	—	—
Linen	D4	•	•	•	Li
Midnight Blue	L3	•	•	—	CU
Mocha	D31	•	•	—	—
Pecan	B9	•	•	—	—
Sage	A1	•	•	•	—
Sandalwood	D48	•	•	•	TN
Slate Grey	A14	•	•	•	—
Stonecrest	A1	•	•	•	HG
White	W1	•	•	•	WH
Wicker	D8	•	•	•	Wi
Willow Green	G1	•	•	•	—

PELLA WINDOW	Color Code	Smooth	Woodgrain	PVC
Almond	D62	•	•	—
Black	A38	•	•	—
Brick Red	R7	•	•	—
Brown	B22	•	•	•
Morning Sky	A14	•	•	•
Portobello	B23	•	•	—
Putty	D63	•	•	—
White	C2	•	•	—

ALLURA COLORMAX	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Aspen	C6	•	•	—	—
Autumn Red	R6	•	•	•	—
Bark	C14	•	•	•	—
Cool Charcoal	C12	•	•	—	—
Desert Tan	D13	•	•	•	—
Flagstone	A22	•	•	•	—
Granite Gray	A2	•	•	•	—
Linen	D7	•	•	•	—
Natural Glay	D26	•	•	—	—
Pacific Blue	L8	•	•	•	—
Rock Cliffs	C6	•	•	—	—
Sable Brown	B20	•	•	•	—
Savannah Wicker	D8	•	•	•	—
Snow	W1	•	•	•	WH
Sterling Gray	A14	•	•	•	—
Taupe	D47	•	•	•	Si

VARIFORM	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Autumn Beige	D31	•	•	—	—
Briarwood	B9	•	•	—	—
Classic Cream	D22	•	•	•	CC
Flint	A7	•	•	—	—
Georgian Gray	A4	•	•	•	—
Irish Thistle	A1	•	•	•	—
Island Pearl	W2	•	•	•	CA
Mediterranean Palm	G2	•	•	—	—
Natural Almond	D14	•	•	•	—
Sandtone	D6	•	•	•	ST
Sandy Tan	D33	•	•	•	—
Silver Mist	D37	•	•	•	—
Wedgewood	A11	•	•	—	—

LP® SMARTSIDE® EXPERTFINISH®	Color Code	Smooth	Woodgrain	PVC	Rainware Comparable
Abyss Black	A27	•	•	—	—
Aged Amber	B28	•	•	—	—
Bone White	D4	•	•	—	—
Bonsai Black	B25	•	•	—	—
Desert Stone	C6	•	•	—	—
Cavern Steel	C13	•	•	—	—
Dark Truffle	A28	•	•	—	—
Garden Sage	G2	•	•	—	—
Harvest Honey	D23	•	•	—	—
Midnight Shadow	A23	•	•	—	—
Pine Forest	G17	•	•	—	—
Prairie Clay	D47	•	•	•	Si
Quarry Gray	A31	•	•	—	—
Rapids Blue	L11	•	•	—	—
Redwood Red	R8	•	•	—	—
Saffron Cedar	B29	•	•	—	—
Sand Dunes	D48	•	•	•	TN
Smoky Slate	A35	•	•	—	—
Snowscape White	C2	•	•	•	—
Summit Blue	C9	•	•	—	—
Terra Brown	C1	•	•	—	—
Timberland Suede	C2	•	•	—	—
Tundra Gray	C12	•	•	—	—
Washed White	G8	•	•	—	—
Weatherred Walnut	B30	•	•	—	—

Trim Coil Offering

Trim Coil	All Colors		Limited Colors		Dimensions		Rolls / Packaging		
Description	*Smooth*	*Woodgrain*	*PVC*	*Textured*	*Nominal Thickness*	*Length*	*Per Box*	*Per Pallet*	*Per Truck*
Part #	ATCS24	ATCW24T	ATCP24	ATCT24	.019	50'	1	48	1248

Unless otherwise stated, all Smooth and Woodgrain trim coil are white (W1) on the opposite side.

EVERLAST®	Color Code	Smooth	Woodgrain	PVC	Textured	Rainware Comparable
Antique Ivory	D22	•	•	•	—	CC
Blue Spruce	L10	•	•	•	—	—
Chestnut	B9	•	•	—	—	—
Flagstone	A22	•	•	•	—	—
Harbor Blue	L3	•	•	—	—	CU
Misty Taupe	D47	•	•	•	—	Si
Natural White	W1	•	•	•	•	—
Saddle Wood	C14	•	•	—	—	—
Sand Dune	C6	•	•	—	—	—
Slate	A19	•	•	•	—	GG
Spanish Moss	G12	•	•	—	—	—
Storm Grey	A23	•	•	—	—	—
Willow	G1	•	•	•	—	—

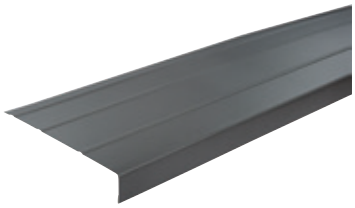
JAMES HARDIE		Color Code	Smooth	Woodgrain	PVC
Outside Color	*Inside Color*				
Aged Pewter	Deep Ocean	C12	•	•	—
Arctic White	Woodstock Brown	C2	•	•	—
Chestnut Brown	Evening Blue	C8	•	•	—
Cobblestone	Autumn Tan	C6	•	•	—
Heathered Moss	Boothbay Blue	C9	•	•	—
Iron Gray	Countrylane Red	C7	•	•	—
Khaki Brown	Sail Cloth	C1	•	•	—
Monterey Taupe	Sandstone Beige	C11	•	•	—
Mountain Sage	Light Mist	C10	•	•	—
Navajo Beige	Timber Bark	C5	•	•	—
Night Gray	Pearl Gray	C13	•	•	—
Rich Espresso	Gray Slate	C14	•	•	—
Sandstone Beige		D15	—	—	•

SPECIALTY COILS		Smooth	Woodgrain	Description	Length	Nominal Thickness	Rolls/Pallet
Outside Color	*Inside Color*						
Black	Royal Brown	ATCS14B14	ATCW14TB14	Alum. 14"	50'	0.019	48
Black	Royal Brown	ATCS24B14	ATCW24TB14	Alum. 24"	50'	0.019	48
Black	Royal Brown	ATCS224B14	ATCW224TB14	Alum. 24"	50'	0.024	32
Mastic White	White (W1)	ATCS14W1	ATCW14TW1	Alum. 14"	50'	0.019	48
Mastic White	White (W1)	ATCS224W1	ATCW224TW1	Alum. 24"	50'	0.024	32
Mastic White	White (W1)	ATCS415W1	ATCW415TW1	Alum. 24"	150'	0.019	18

TEXTURED	Color Code	Textured
Black	A38	•
Clay	D39	•
Tan	D38	•
White	W4	•

Note: *Textured Trim Coil is painted white (W4) on reverse side.*

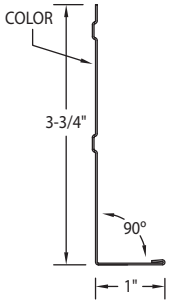
Fascia



4" Aluminum Fascia

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
AFCRC4	Commercial Ribbed	AI, AL, BK, CG, MB, RB, WH	0.019	12'	25	42	1050
AFCRD4	Deluxe Ribbed	WH	0.024	12'	25	42	1050
AFCSD4	Deluxe No Rib	WH	0.024	12'	25	42	1050
AFCWC4	Commercial Wood Grain	AI, AL, BK, RB, CG, MB, WH	0.019	12'	25	42	1050
AFCWD4	Deluxe Wood Grain	WH	0.024	12'	25	42	1050

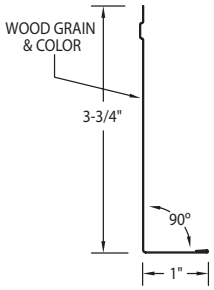
AFCRD4



6" Aluminum Fascia

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
AFCR6	Ribbed (Beloit)	BK, WH	0.024	12'	25	24	600
AFCRC6	Commercial Ribbed	AI, AL, BZ, BK, CG, MB, RB, WH	0.019	12'	25	37	925
AFCRD6	Deluxe Ribbed	WH	0.024	12'	25	37	925
AFCSC6	Commercial Smooth	AI, AL, BK, BZ, MB, RB, WH	0.019	12'	25	37	925
AFCSD6	Deluxe Smooth	WH	0.024	12'	25	37	925
AFCWC6	Comm. Wood Grain	AI, AL, BK, BZ, RB, CG, MB, WH	0.019	12'	25	37	925
AFCWD6	Deluxe Wood Grain	WH	0.024	12'	25	37	925

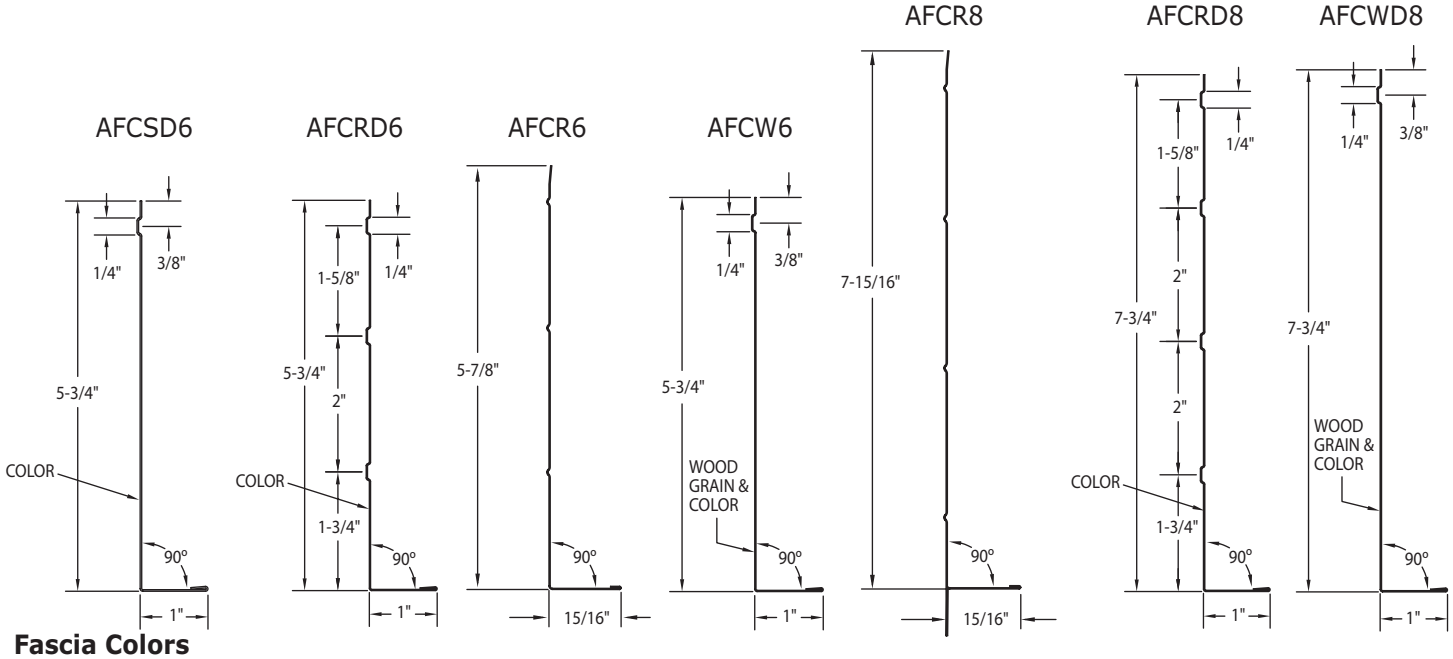
AFCWD4



8" Aluminum Fascia

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
AFCR8	Ribbed (Beloit)	BK, WH	0.024	12'	25	20	500
AFCSC8	Commercial Smooth	WH	0.019	12'	25	20	600
AFCRD8	Deluxe Ribbed	WH	0.024	12'	25	24	600
AFCWC8	Comm. Wood Grain	BZ, MB, WH	0.019	12'	25	24	600
AFCWD8	Deluxe Wood Grain	WH	0.024	12'	25	24	600
AFCWRC8	Comm. Wood Grain Ribbed	MB, WH	0.019	12'	25	24	600

AFCSD6 AFCRD6 AFCR6 AFCW6 AFCR8 AFCRD8 AFCWD8



Fascia Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	BLACK	BK	CHARCOAL GREY	CG	ROYAL BROWN	RB
ANTIQUE IVORY	AI	BRONZE	BZ	MUSKET BROWN	MB	WHITE	WH

WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

We reserve the right to change the content of product offerings at any time.

Soffit

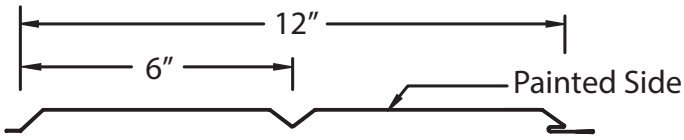


12" Double 6 - D6 Soffit, NFA 10.37 sq. in. / sq. ft.

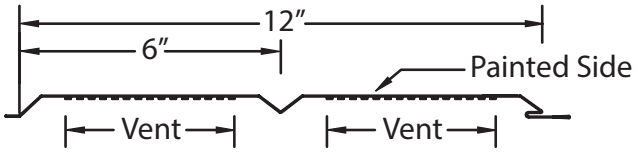
Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
ASTD6S	Aluminum Solid	WH	0.019	12′	16	24	384
ASTD6V	Aluminum Full Vent	WH	0.019	12′	16	24	384

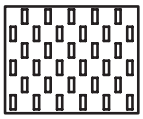
NOTE: *Requires 1/2" accessory channels. Does not have Miami Dade approval.*

ASTD6S



ASTD6V





Vent Pattern

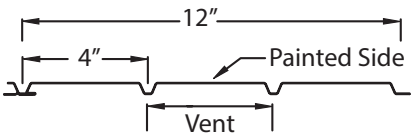


12" U-Style Soffit, Also Know as Triple 4

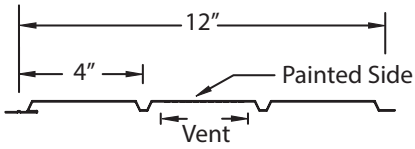
Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
AST12S	Aluminum 12″ Solid	Listed Below	0.019	12′	20	15	300
AST12CV	Aluminum 12″ Center Vent	Listed Below	0.019	12′	20	15	300
AST12FV	Aluminum 12″ Full Vent	Listed Below	0.019	12′	20	15	300

NOTE: *Oil canning may be visible in .019 thick material in spans of more than 6'. .024 Soffit panels recommended for full span applications. Requires 3/8" accessory channels.* ***Complies with Florida Product Approval, #FL12019-R9 ILL-ES AC 132 Calculation*** *(Refer to website for NFA details acm-metals.com/Resources/Specification Sheets/Soffit NFA Data)*

AST12S



AST12CV

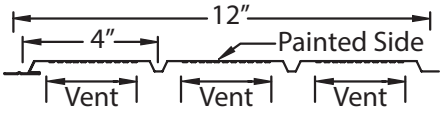




Vent Pattern

Center Vent NFA 6.19 sq. in. / sq. ft.

AST12FV



Full Vent NFA 17.93 sq. in. / sq. ft.

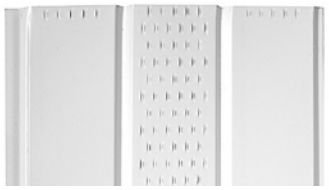
U-Style Soffit Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	BRONZE	BZ	ROYAL BROWN	RB	NX SIERRA CLAY	D47
BLACK	BK	PEBBLESTONE CLAY	PC	NX SAND STONE	D46	WHITE	WH

WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

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Soffit continued

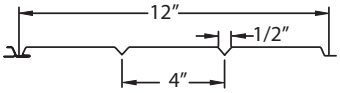


12" V-Style Soffit, Also Known as Triple 4

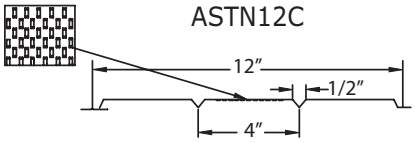
Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
ASTN12S	Alum. 12" T/4 NASA Solid	Listed Below	0.012	12'	20	27	540
ASTN12C	Alum. 12" T/4 NASA Center Vent	Listed Below	0.012	12'	20	27	540
ASTN12F	Alum. 12" T/4 NASA Full Vent	Listed Below	0.012	12'	20	27	540

Complies with Florida Product Approval, # FL12019-R9. *Oil canning may be visible in .012 thick material in spans of more than 2'. .024 porch soffit is recommended for full span (12 feet) applications.* ***ILL-ES AC 132 Calculation*** *(Refer to website for NFA details acm-metals.com/Resources/Specification Sheets/Soffit NFA Data)*

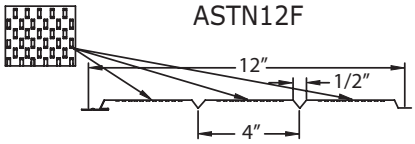
ASTN12S



ASTN12C



ASTN12F



16" V-Style Soffit, Also Known as Quad 4

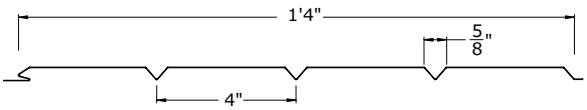
Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
ASTN16S	Alum. 16" Q/4 NASA Solid	Listed Below	0.012	12'	20	20	400
ASTN16F	Alum. 16" Q/4 NASA Full Vent	Listed Below	0.012	12'	20	20	400

NOTE: *Requires 3/8" accessory channels.*

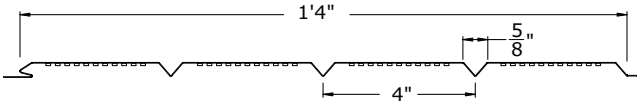
Complies with Florida Product Approval, # FL12019-R9

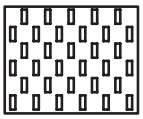
ILL-ES AC 132 Calculation *(Refer to website for NFA details acm-metals.com/Resources/Specification Sheets/Soffit NFA Data)*

ASTN16S



ASTN16FV





Vent Pattern

12"/16" V-Style Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	BLACK	BK	CHARCOAL GREY	CG	ROYAL BROWN	RB
ANTIQUE IVORY	AI	BRONZE	BZ	MUSKET BROWN	MB	WHITE	WH

WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

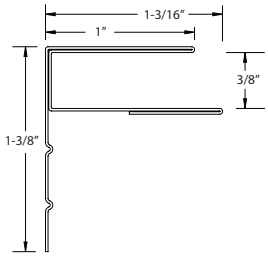
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F-Channel

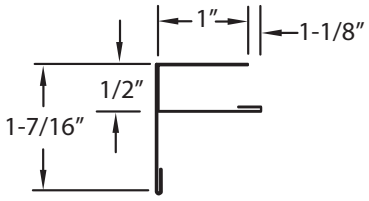


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
AUF38	Aluminum 3/8" Universal	AI, AL, BK, BZ, CG, MB, RB, WH	0.019	12'	25	24	600
AF12	Aluminum 1/2"	BK, WH	0.019	12'	25	24	600

AUF38



AF12

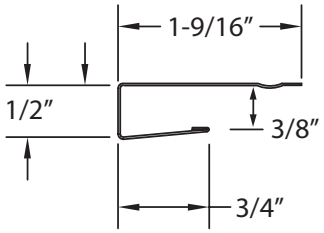


J-Channel

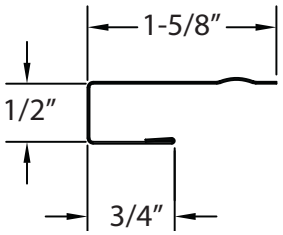


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
AWJ38	Alum. 3/8" Wide Face	AI, AL, BK, BZ, CG, MB, RB, WH	0.019	12'	50	12	600
AJ12T	Aluminum 1/2"	WH	0.019	12'	50	12	600

AWJ38



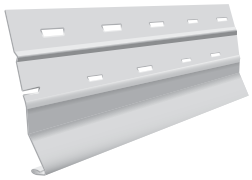
AJ12TWH



F & J-Channel Colors

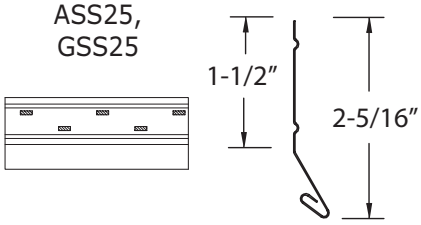
COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	BLACK	BK	CHARCOAL GREY	CG	ROYAL BROWN	RB
ANTIQUE IVORY	AI	BRONZE	BZ	MUSKET BROWN	MB	WHITE	WH

Starter Strip

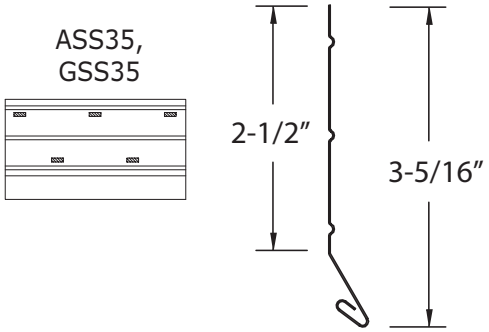


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
ASS25	Aluminum 2-1/2"	Mill	0.019	10'	50	24	1200
ASS35	Aluminum 3-1/2"	Mill	0.019	10'	25	24	600
GSS25	Galvanized 2-1/2"	Mill	28 ga	10'	50	24	1200
GSS35	Galvanized 3-1/2"	Mill	28 ga	10'	25	24	600

ASS25, GSS25



ASS35, GSS35



WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

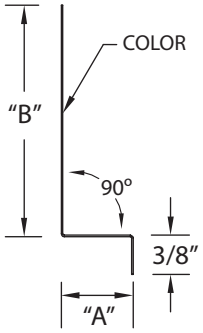
We reserve the right to change the content of product offerings at any time.

Z-Flashing

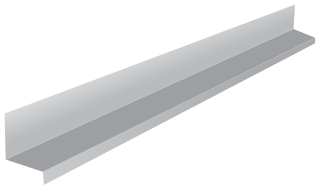


Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box
AZF38	Aluminum 3/8"	WH	0.019	10'	25

Part No.	"A"	"B"
AZF38	3/8"	2-1/4"



Drip Caps



90° Drip Cap

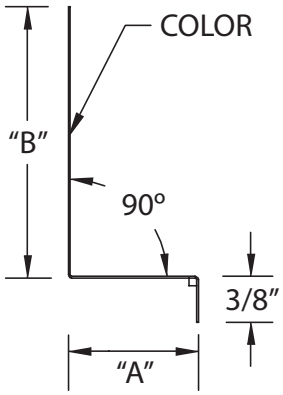
Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box
ADC078	Aluminum 7/8"	WH	0.019	10'	25
ADC100	Aluminum 1"	WH	0.019	10'	25
ADC150	Aluminum 1-1/2"	RB, WH	0.019	10'	25

95° Drip Cap

Part #	Description	Colors	Nom. Gauge/ Thickness	Piece Length	Pieces/ Box
ADC95150	Aluminum 1-1/2"	WH	0.019	10'	25

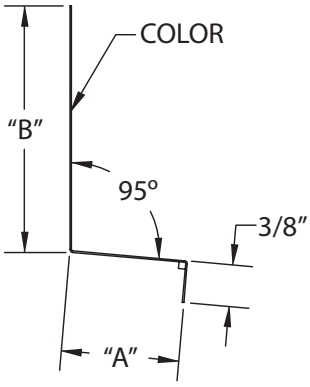
Drip Cap 90°

Part No.	"A"	"B"
ADC078	7/8"	1-5/8"
ADC100	1"	1-9/16"
ADC150	1-1/2"	1-1/16"



Drip Cap 90°

Part No.	"A"	"B"
ADC150	1-1/2"	1-1/16"



Aluminum Fascia & Soffit Colors

COLOR	CODE	COLOR	CODE
ROYAL BROWN	RB	WHITE	WH

WHEN ORDERING - ADD THE TWO LETTER COLOR DESIGNATION TO THE BACK OF EACH ITEM NUMBER. ML for Mill, PR for Prime

We reserve the right to change the content of product offerings at any time.

NORANDEX
EXTERIOR PRODUCTS FOR YOUR HOME

ALUMINUM LIMITED LIFETIME WARRANTY

GUTTER SYSTEM PRODUCTS

Norandex manufactures Aluminum Gutter Coil and Gutter System Products in accordance with high standards and tight quality controls. The aluminum products will not rust, burn, support combustion, split, or crack due to cold weather.

LIMITED LIFETIME WARRANTY

BUY NORANDEX GUTTER SYSTEM PRODUCTS WITH CONFIDENCE KNOWING THAT:

- Norandex Aluminum Gutter System products carry a Limited Lifetime Warranty.
- Material and Labor is covered.
- Transferable at no charge.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

Norandex warrants to the owner of the property at the time the products were installed, that the products are free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear if installed according to local building codes and industry specifications. This warranty is limited to the terms and conditions, exclusions and limitations, requirements and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If the property is not individually owned (e.g., corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty may be transferred with the property. However, upon the transfer, the warranty period will be no more than 50-years from the date of original installation of the products on the property, prorated in accordance with the Warranty Coverage Schedule contained within.

WHAT WILL NORANDEX DO?

Property owner must notify Norandex in accordance with the notice requirements outlined below to validate the complaint. In the event Norandex is denied access for an inspection, this warranty is null and void. Upon the notification and validation, Norandex will undertake the following: Norandex will repair, replace, or refund the purchase price of the defective portion of Norandex product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. Norandex obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable and the cost of the labor involved in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. Norandex will not pay or be responsible for any costs associated with anything else affixed to the Norandex Metals product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. Norandex will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- Uninstalled product that is stored in situations where standing water is covering the surface for a prolonged period of times.
- Buckling or rippling of gutters.
- Faulty or improper contractor fabrication or installation, including "oil canning", waving, buckling, or other distortions.
- Installation of product in direct contact with dissimilar materials or salt spray.
- Cracking or crazing of the paint surface due to field forming of products in cold temperatures.
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining. Exposure to the elements may cause these changes over time; the degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which Norandex has no control.
- Accidental damage.
- Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire.
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- Harmful chemicals including harmful cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within a mile of seacoast and other bodies of saltwater.
- Misuse or abuse. Use of high pressure sprayers will void warranty.
- Vandalism;
- Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original or subsequent property owners to provide reasonable and necessary maintenance of the products (see "Care & Maintenance Instructions").
- Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources (e.g., barbecue grills), or exposure to unusual or excessive reflective heat sources (e.g., window reflection).
- Products that have been painted, reinstalled, or whose surface has been altered in any way will void the paint finish warranty.
- Any other causes beyond Norandex reasonable control.

OTHER LIMITATIONS

1. This warranty covers only genuine Norandex Aluminum Gutter Coil and Gutter System products. It is the responsibility of the property owner to verify that the Gutter System products installed are Norandex products. Norandex products are warranted in the continental United States, Hawaii, and Alaska.
2. Gutter Coil is designed and intended for Gutter System applications and should not be used as roofing material or metal dome gutter protection due to esthetic reasons.
3. Due to normal weathering, replacement products may differ in gloss and color from products originally installed on the property.
4. Norandex reserve the right to discontinue or change any design or color of any products, at any time, and without notice or liability. If products of the type originally installed are no longer available, Norandex may substitute another product determined to be of comparable quality and price.

ACM Customer Service

MW - 877-279-5096 NE - 877-253-9590 MID S - 877-867-2981 SE - 800-749-4067 SW - 800-357-7523 W - 877-213-5962

GUTTER SYSTEM PRODUCTS

1. There are no warranties on these products other than as set forth in this warranty. Norandex is not liable to the property owner for a breach of any other written or oral express warranties, such as those, if any, given by dealers, contractors, applicators, or distributors of the products.
2. NORANDEX EXCLUDES AND IS NOT RESPONSIBLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING OUT OF ANY BREACH OF THIS EXPRESSED WARRANTY, OR ANY OTHER ORAL, WRITTEN OR IMPLIED WARRANTY THAT MAY APPLY TO THE PURCHASE OF NORANDEX PRODUCTS. THIS IS NORANDEX METALS EXCLUSIVE WARRANTY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
3. This warranty gives property owners specific legal rights. Property owner may also have other rights which vary from state to state. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO PROPERTY OWNER.

THESE DEFINITIONS APPLY TO THE TERMS USED:

Coverage means the extent of Norandex commitment to respond to any claim relating to Norandex Aluminum Gutter Systems product. ***First-time Transferee*** means the first individual, person or entity to which any interest of the initial purchaser in the building on which the aluminum product is initially installed or in the aluminum product itself is voluntarily or involuntarily conveyed, transferred or assigned, whether by gift, sale, or operation of law, after the initial installation of Norandex Aluminum Gutter Systems product. ***Purchase Price*** means the sum of (a) the total original cost of the aluminum product that is defective or otherwise being replaced, plus (b) the total original cost of labor for the installation of the aluminum product that is defective or otherwise being replaced. If Norandex cannot determine these amounts from original documents, Norandex will compute the purchase and installation price using (i) suggested retail price in effect at the time of the installation for the cost of material, (ii) labor rates prevailing in the area where the building is located at the time of installation and (iii) an estimated installation time for the cost of labor. ***Residence*** means regular or full-time permanent lodging by a single family. ***Weathering*** means changes caused by exposure to sunlight, rain, air pollution, variations in temperature and other atmospheric conditions. ***Weathers unevenly or uneven weathering, such as checker boarding,*** means uneven or non-uniform change in color of contiguous elements of aluminum under uniform, even and equal exposure to sunlight, natural radiation, rain, natural variations in temperature or other atmospheric conditions.

FACTS ABOUT THE INSTALLATION OF NORANDEX ALUMINUM PRODUCTS

Norandex Gutter Coil and Gutter System products have been designed to perform when installed by qualified contractors. All product adjustments should be discussed and made with the dealer or contractor that did the original work. *NOTE: Direct contact of aluminum products with certain dissimilar materials, or contact with water run-off from dissimilar materials, is likely to result in corrosion. Accordingly, care should be taken during installation to avoid contact of aluminum with dissimilar materials including dissimilar metals (e.g. copper, zinc, steel, etc.), concrete, stucco, asbestos siding, pretreated lumber, direct salt spray, roofing materials or roofing.*

HOW TO SUBMIT A WARRANTY CLAIM?

To file a paint finish warranty claim, contact ACM/Norandex warranty department number at 877-279-5096. Required samples must be sent at the property owner's expense. In the event the claim is approved and the property owner wants the sample returned, there will be a $25 handling fee. ANY REPAIR OF THE PRODUCTS UNDERTAKEN WITHOUT PRIOR WRITTEN AUTHORIZATION FROM NORANDEX WILL VOID THIS WARRANTY.

WARRANTY COVERAGE SCHEDULE

PERCENTAGE OF PURCHASE PRICE OF ORIGINALLY INSTALLED NUMBER OF YEARS FROM PRODUCTS FOUND TO BE DEFECTIVE DATE OF ORIGINAL INSTALLATION FOR WHICH NORANDEX TO DATE OF CLAIM WILL BE RESPONSIBLE DURING THE ORIGINAL PURCHASER'S OWNERSHIP OF THE PROPERTY: 100%. SUBSEQUENT OWNERS AND OTHERS COVERED BY A 50-YEAR PRORATED WARRANTY:

Number of years from date of installation to date of claim	Percentage of purchase price of originally installed products found to be defective for which NORANDEX will be responsible
0-5 Years	100%
More Than 5 But Less Than 7	90%
More Than 7 But Less Than 8	80%
More Than 8 But Less Than 9	70%
More Than 9 But Less Than 10	60%
More Than 10 But Less Than 11	50%
More Than 11 But Less Than 12	40%
More Than 12 But Less Than 13	30%
More Than 13 But Less Than 14	20%
More Than 14 But Less Than 50	10%

**Total claim cost of refund not to exceed original purchase price.*

CARE & MAINTENANCE

Norandex Aluminum Gutter Coil and Gutter System products are some of the most durable building products materials available today for residential applications. In most cases, normal rainfall is sufficient to keep them clean. But if the Norandex aluminum products should need cleaning, the following procedures are recommended. Particular attention should be given to areas under eaves, porches, awnings, and other overhangs that have limited exposure to the natural washing effect of rainfall.

1. ***Atmospheric Soil Accumulation*** (i.e. tiger striping)— Wash with clear water using a garden hose and soft-bristled brush (A long-handled, car-washing brush is ideal for this purpose. High pressure spraying will void the warranty.)
2. ***Heavy Industrial Atmospheric Dirt*** — Wash in the manner indicated above, but use the following solution:
   A. 1/3 cup detergent (Tide®, for example)
   B. 2/3 cup trisodium phosphate (Soilax®, for example)
   C. 1 gallon water
3. ***Mildew Accumulation*** — Mildew can collect on surfaces of all types of building products and is often evident on surfaces that have not been properly cared for and maintained. Normally, mildew will appear as black spots. Mildew is easy to remove by using the basic cleaning solution above with the addition of sodium hypochlorite as follows:
   A. 1/3 cup detergent (Tide®, for example
   B. 2/3 cup trisodium phosphate (Soilax®, for example)
   C. 1 quart sodium hypochlorite 5% solution (Clorox®, for example)
   D. 3 quarts water
4. ***Caulking Compounds, Tar and Similar Substances*** — Use mineral spirits in reasonable amounts and apply directly to the foreign substance. Immediately after cleaning, rinse the area thoroughly with water. *CAUTION: Do not exceed the recommended concentrations of cleaners. To do so can cause damage to the products' surface. Avoid skin and eye contact with the solution, and in all cases follow manufacturer's instructions for the use of cleaning compounds and solutions. Avoid use of abrasive-type cleaners and strong solvents. Test any cleaner on an inconspicuous area before applying to major areas. To minimize streaking, always clean from the bottom to the top and follow with a rinsing of clear water. Excessive scrubbing is unnecessary and can be harmful to the products, and may cause undesirable glossy areas over the finish.*

ACM
AMERICAN CONSTRUCTION MATERIALS

ACM Customer Service

MW - 877-279-5096 NE - 877-253-9590 MID S - 877-867-2981 SE - 800-749-4067 SW - 800-357-7523 W - 877-213-5962

NORANDEX
EXTERIOR PRODUCTS FOR YOUR HOME

ALUMINUM LIMITED LIFETIME WARRANTY

SIDING SYSTEM PRODUCTS

Norandex manufactures Aluminum Siding Accessories which include Trim Coil, Soffit, Fascia, Soffit Channels, Drip Cap, and Z-Flashings, in accordance with high standards and tight quality controls. The aluminum products will not rust, burn, support combustion, split, or crack due to cold weather.

LIMITED LIFETIME WARRANTY

BUY NORANDEX ALUMINUM SIDING ACCESSORIES WITH CONFIDENCE KNOWING THAT:

- Norandex aluminum siding accessories carry a Limited Lifetime Warranty.
- Material and Labor is covered.
- Transferable at no charge.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

Norandex warrants to the owner of the property at the time the products were installed, that the products are free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear if installed according to local building codes and industry specifications. This warranty is limited to the terms and conditions, exclusions and limitations, requirements, and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If the property is not individually owned (e.g., corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty may be transferred with the property. However, upon the transfer, the warranty period will be no more than 50-years from the date of original installation of the products on the property, prorated in accordance with the Warranty Coverage Schedule contained within.

WHAT WILL NORANDEX DO?

Property owner must notify Norandex in accordance with the notice requirements outlined below to validate the complaint. In the event Norandex is denied access for an inspection, this warranty is null and void. Upon the notification and validation, Norandex will undertake the following: Norandex will repair, replace, or refund the purchase price of the defective portion of Norandex product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. Norandex obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable and the cost of the labor involved in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. Norandex will not pay or be responsible for any costs associated with anything else affixed to the Norandex product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. Norandex will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- Uninstalled product that is stored in situations where standing water is covering the surface for a prolonged period of times.
- Faulty or improper contractor fabrication or installation, including waving, buckling, or other distortions.
- Installation of product in direct contact with dissimilar materials or salt spray.
- Cracking or crazing of the paint surface due to field forming of products in cold temperatures.
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining. Exposure to the elements may cause these changes over time; the degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which Norandex has no control.
- Accidental damage.
- Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire.
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- Harmful chemicals including harmful cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within a mile of seacoast and other bodies of saltwater.
- Misuse or abuse. Use of high pressure sprayers will void warranty.
- Vandalism.
- Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original or subsequent property owners to provide reasonable and necessary maintenance of the products (see "Care & Maintenance Instructions").
- Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources (e.g., barbecue grills), or exposure to unusual or excessive reflective heat sources (e.g., window reflection).
- Products that have been painted, reinstalled, or whose surface has been altered in any way will void the paint finish warranty.
- Any other causes beyond Norandex reasonable control.

OTHER LIMITATIONS

1. This warranty covers only genuine Norandex aluminum siding accessories. It is theresponsibility of the property owner to verify that the siding accessories installed are Norandex products. Norandex products are warranted in the continental United States, Hawaii, and Alaska.
2. Oil canning is a natural occurring phenomenon on the surface of soffit panels and is associated with the milling of thinner gauge Aluminum. Norandex guarantees these spans with specific thickness to be free of oil canning:
   - .012 - 2' Spans
   - .019 - 6' Spans
3. Due to normal weathering, replacement products may differ in gloss and color from products originally installed on the property.
4. Norandex reserve the right to discontinue or change any design or color of any products, at any time, and without notice or liability. If products of the type originally installed are no longer available, Norandex may substitute another product determined to be of comparable quality and price.

ACM Customer Service

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SIDING ACCESSORIES

OTHER LIMITATIONS - *CONTINUED*

5. There are no warranties on these products other than as set forth in this warranty. Norandex is not liable to the property owner for a breach of any other written or oral express warranties, such as those, if any, given by dealers, contractors, applicators, or distributors of the products.

6. NORANDEX EXCLUDES AND IS NOT RESPONSIBLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING OUT OF ANY BREACH OF THIS EXPRESSED WARRANTY, OR ANY OTHER ORAL, WRITTEN OR IMPLIED WARRANTY THAT MAY APPLY TO THE PURCHASE OF NORANDEX PRODUCTS. THIS IS NORANDEX EXCLUSIVE WARRANTY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

7. This warranty gives property owners specific legal rights. Property owner may also have other rights which vary from state to state. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO PROPERTY OWNER.

THESE DEFINITIONS APPLY TO THE TERMS USED:

Coverage means the extent of Norandex commitment to respond to any claim relating to Norandex aluminum rainware products. ***First-time Transferee*** means the first individual, person or entity to which any interest of the initial purchaser in the building on which the aluminum product is initially installed or in the aluminum product itself is voluntarily or involuntarily conveyed, transferred or assigned, whether by gift, sale, or operation of law, after the initial installation of Norandex aluminum siding accessory products. ***Purchase Price*** means the sum of (a) the total original cost of the aluminum product that is defective or otherwise being replaced, plus (b) the total original cost of labor for the installation of the aluminum product that is defective or otherwise being replaced. If Norandex cannot determine these amounts from original documents, Norandex will compute the purchase and installation price using (i) suggested retail price in effect at the time of the installation for the cost of material, (ii) labor rates prevailing in the area where the building is located at the time of installation and (iii) an estimated installation time for the cost of labor. ***Residence*** means regular or full-time permanent lodging by a single family. ***Weathering*** means changes caused by exposure to sunlight, rain, air pollution, variations in temperature and other atmospheric conditions. ***Weathers Unevenly or Uneven Weathering, such as checker boarding,*** means uneven or non-uniform change in color of contiguous elements of aluminum under uniform, even and equal exposure to sunlight, natural radiation, rain, natural variations in temperature or other atmospheric conditions.

FACTS ABOUT THE INSTALLATION OF NORANDEX ALUMINUM PRODUCTS

Norandex siding accessories have been designed to perform when installed by qualified contractors. All product adjustments should be discussed and made with the dealer or contractor that did the original work. *NOTE: Direct contact of aluminum products with certain dissimilar materials, or contact with water run-off from dissimilar materials, is likely to result in corrosion. Accordingly, care should be taken during installation to avoid contact of aluminum with dissimilar materials including dissimilar metals (e.g. copper, zinc, steel, etc.), concrete, stucco, asbestos siding, pretreated lumber, direct salt spray, roofing materials or roofing.*

HOW TO SUBMIT A WARRANTY CLAIM?

To file a paint finish warranty claim, contact ACM/Norandex warranty department number at 877-279-5096. Required samples must be sent at the property owner's expense. In the event the claim is approved and the property owner wants the sample returned, there will be a $25 handling fee. ANY REPAIR OF THE PRODUCTS UNDERTAKEN WITHOUT PRIOR WRITTEN AUTHORIZATION FROM NORANDEX WILL VOID THIS WARRANTY.

WARRANTY COVERAGE SCHEDULE

PERCENTAGE OF PURCHASE PRICE OF ORIGINALLY INSTALLED NUMBER OF YEARS FROM PRODUCTS FOUND TO BE DEFECTIVE DATE OF ORIGINAL INSTALLATION FOR WHICH AMERICAN CONSTRUCTION METALS TO DATE OF CLAIM WILL BE RESPONSIBLE DURING THE ORIGINAL PURCHASER'S OWNERSHIP OF THE PROPERTY:

Number of years from date of installation to date of claim	Percentage of purchase price of originally installed products found to be defective for which NORANDEX will be responsible
0-5 Years	100%
MORE THAN 5 BUT LESS THAN 7	90%
MORE THAN 7 BUT LESS THAN 8	80%
MORE THAN 8 BUT LESS THAN 9	70%
MORE THAN 9 BUT LESS THAN 10	60%
MORE THAN 10 BUT LESS THAN 11	50%
MORE THAN 11 BUT LESS THAN 12	40%
MORE THAN 12 BUT LESS THAN 13	30%
MORE THAN 13 BUT LESS THAN 14	20%
MORE THAN 14 BUT LESS THAN 50	10%

**Total claim cost of refund not to exceed original purchase price.*

CARE & MAINTENANCE

Norandex aluminum siding accessories are some of the most durable building products materials available today for residential applications. In most cases, normal rainfall is sufficient to keep them clean. But if the Norandex aluminum products should need cleaning, the following procedures are recommended. Particular attention should be given to areas under eaves, porches, awnings, and other overhangs that have limited exposure to the natural washing effect of rainfall.

1. Atmospheric Soil Accumulation (i.e. tiger striping) — Wash with clear water using a garden hose and soft-bristled brush (A long-handled, car-washing brush is ideal for this purpose. High pressure spraying will void the warranty).

2. Heavy Industrial Atmospheric Dirt — Wash in the manner indicated above, but use the following solution:

A. 1/3 cup detergent (Tide®, for example)
B. 2/3 cup trisodium phosphate (Soilax®, for example)
C. 1 gallon water

3. Mildew Accumulation — Mildew can collect on surfaces of all types of building products and is often evident on surfaces that have not been properly cared for and maintained. Normally, mildew will appear as black spots. Mildew is easy to remove by using the basic cleaning solution above with the addition of sodium hypochlorite as follows:

A. 1/3 cup detergent (Tide®, for example)
B. 2/3 cup trisodium phosphate (Soilax®, for example)
C. 1 quart sodium hypochlorite 5% solution (Clorox®, for example)
D. 3 quarts water

4. Caulking Compounds, Tar and Similar Substances — Use mineral spirits in reasonable amounts and apply directly to the foreign substance. Immediately after cleaning, rinse the area thoroughly with water. *CAUTION: Do not exceed the recommended concentrations of cleaners. To do so can cause damage to the products' surface. Avoid skin and eye contact with the solution, and in all cases follow manufacturer's instructions for the use of cleaning compounds and solutions. Avoid use of abrasive-type cleaners and strong solvents. Test any cleaner on an inconspicuous area before applying to major areas. To minimize streaking, always clean from the bottom to the top and follow with a rinsing of clear water. Excessive scrubbing is unnecessary and can be harmful to the products, and may cause undesirable glossy areas over the finish.*

ACM
AMERICAN CONSTRUCTION MATERIALS

ACM Customer Service
MW - 877-279-5096 NE - 877-253-9590 MID S - 877-867-2981 SE - 800-749-4067 SW - 800-357-7523 W - 877-213-5962

NORANDEX
EXTERIOR PRODUCTS FOR YOUR HOME

STEEL LIMITED LIFETIME WARRANTY

GUTTER SYSTEM PRODUCTS

Norandex manufactures Steel Gutter System Products including gutter coil in accordance with high standards and tight quality controls. The products will not burn, support combustion, or split, or crack due to cold weather because they are made of steel.

LIMITED LIFETIME WARRANTY

BUY NORANDEX STEEL GUTTER SYSTEM PRODUCTS WITH CONFIDENCE KNOWING THAT:

- Norandex Steel Gutter System products carry a Limited Lifetime Warranty.
- Material and Labor is covered.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

Norandex warrants to the owner of the property at the time the products were installed, that the products are free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear if installed according to local building codes and industry specifications. This warranty excludes any areas of the material that are within 3/4" of any edge that has been cut subsequent to the application of the paint to the substrate. This warranty is limited to the terms and conditions, exclusions and limitations, requirements, and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If not individually owned (e.g., corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty is limited to the original owner. Coverage will be 100% for 10-years after the installation and prorated after that period. See Warranty Coverage Schedule section for details of prorated coverage.

WHAT WILL NORANDEX DO?

Property owner must notify Norandex in accordance with the notice requirements outlined below to validate the complaint. In the event the manufacturer is denied access for an inspection, this warranty is null and void. Upon the notification and validation, Norandex will undertake the following: Norandex will repair, replace, or refund the purchase price of the defective portion of the product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. Norandex obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable and the cost of the labor involved in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. Norandex will not pay or be responsible for any costs associated with anything else affixed to the Norandex product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. Norandex will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- Product that is stored in situations where standing water is covering the surface for prolonged period of time.
- Faulty or improper installation, including "oil canning", waving, buckling, or other distortions.
- Installation of Norandex product in direct contact with dissimilar materials, salt spray, and cedar shake roofing.
- Cracking or crazing of the Product's paint surface due to field forming of products in cold temperatures; or material that has bends less than 2T for a sheet thickness of 0.0299" and thinner and bends less than 4T for a sheet thickness of 0.0300" and thicker.
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining. Exposure to the elements may cause these changes over time; the degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which Norandex has no control.
- Accidental damage.
- Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire.
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- Harmful chemicals including harmful cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within 1-mile of seacoast and other bodies of saltwater.
- Misuse or abuse. Use of high pressure sprayers will void warranty.
- Vandalism.
- Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original property owner to provide reasonable and necessary maintenance of the products (see "Care & Maintenance Instructions").
- Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources (e.g., barbecue grills) or exposure to unusual or excessive reflective heat sources (e.g., window reflection).
- Products that have been painted, reinstalled, or whose surface has been altered in any way will void the paint finish warranty.
- Any other causes beyond Norandex reasonable control.

ACM Customer Service

MW - 877-279-5096 NE - 877-253-9590 MID S - 877-867-2981 SE - 800-749-4067 SW - 800-357-7523 W - 877-213-5962

GUTTER SYSTEM PRODUCTS

OTHER LIMITATIONS

1. This warranty covers only genuine Norandex Steel Gutter System accessories and gutter coil. It is responsibility of the property owner to verify that the Gutter System accessories installed are Norandex products. Norandex products are warranted in the continental United States, Hawaii, and Alaska.
2. Products that are designed and intended for Gutter System applications should not be used as roofing material or metal dome gutter protection due to esthetic reasons.
3. Due to normal weathering, replacement products may differ in gloss and color from products originally installed on the property.
4. Norandex reserves the right to discontinue, change any design, or color of any products, at any time, and without notice or liability. If, products of the type originally installed are no longer available, Norandex may substitute another product determined to be of comparable quality and price.
5. There are no warranties on these products other than as set forth in this warranty. Norandex is not liable to the property owner for a breach of any other written or oral express warranties, such as those, if any, given by dealers, contractors, applicators, or distributors of the products.
6. NORANDEX EXCLUDES AND IS NOT RESPONSIBLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING OUT OF ANY BREACH OF THIS EXPRESSED WARRANTY, OR ANY OTHER ORAL, WRITTEN OR IMPLIED WARRANTY THAT MAY APPLY TO THE PURCHASE OF NORANDEX PRODUCTS. THIS IS THE NORANDEX EXCLUSIVE WARRANTY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
7. This warranty gives the property owner specific legal rights. Property owner may also have other rights which vary from state to state. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO THE PROPERTY OWNER.

THESE DEFINITIONS APPLY TO THE TERMS USED:

- ***Coverage*** means the extent of Norandex commitment to respond to any claim relating to the steel Gutter System products.
- ***Purchase Price*** means the sum of (a) the total original cost of the steel product that is defective or otherwise being replaced, plus (b) the total original cost of labor for the installation of the steel product that is defective or otherwise being replaced. If Norandex cannot determine these amounts from original documents, Norandex will compute the purchase price using (i) retail price in effect at the time of the installation for the cost of material, (ii) labor rates prevailing in the area where the building is located at the time of installation and (iii) an estimated installation time for the cost of labor.
- ***Residence*** means regular or full-time permanent lodging by a single family.
- ***Weathering*** means changes caused by exposure to sunlight, rain, air pollution, variations in temperature and other atmospheric conditions.
- ***Weathers Unevenly or Uneven Weathering, such as checker boarding,*** means uneven or non-uniform change in color of contiguous elements of steel under uniform, even and equal exposure to sunlight, natural radiation, rain, natural variations in temperature or other atmospheric conditions.

FACTS ABOUT THE INSTALLATION OF NORANDEX STEEL GUTTER SYSTEM PRODUCTS

Norandex Steel Gutter System products have been designed and manufactured to perform best when installed by qualified contractors. All product adjustments should be discussed and made with the dealer or contractor that did the original work. *NOTE: Direct contact of steel products with certain dissimilar materials, or contact with water run-off from dissimilar materials, is likely to result in corrosion. Accordingly, care should be taken during installation to avoid contact of steel with dissimilar materials including dissimilar metals (e.g. copper, zinc, aluminum, etc.), concrete, stucco, asbestos siding, pressure-treated/ pretreated lumber, direct salt spray, roofing materials or roofing.*

HOW TO SUBMIT A WARRANTY CLAIM?

To file a paint finish warranty claim, contact the ACM/Norandex warranty department at 877-279-5096. Required samples must be sent at the property owner's expense. In the event the claim is approved and the property owner wants the sample returned, there will be a $25 handling fee. ANY REPAIR OF THE PRODUCTS UNDERTAKEN WITHOUT PRIOR WRITTEN AUTHORIZATION FROM NORANDEX WILL VOID THIS WARRANTY.

WARRANTY COVERAGE SCHEDULE

PERCENTAGE OF PURCHASE PRICE OF ORIGINALLY INSTALLED NUMBER OF YEARS FROM PRODUCTS FOUND TO BE DEFECTIVE DATE OF ORIGINAL INSTALLATION FOR WHICH AMERICAN CONSTRUCTION METALS TO DATE OF CLAIM WILL BE RESPONSIBLE DURING THE ORIGINAL PURCHASER'S OWNERSHIP OF THE PROPERTY:

Number of years from date of installation to date of claim	Percentage of purchase price of originally installed products found to be defective for which ACM will be responsible
0-10 Yrs	100%
11-15 Yrs	50%
16-20 Yrs	25%
21+ Yrs	10%

**Total claim cost of refund not to exceed original purchase price.*

CARE & MAINTENANCE

Norandex Steel Gutter System products are some of the most durable building products materials available today for residential applications. In most cases, normal rainfall is sufficient to keep them clean. But if the Norandex Steel Gutter System products should need cleaning, the following procedures are recommended. Particular attention should be given to areas under eaves, porches, awnings, and other overhangs that have limited exposure to the natural washing effect of rainfall.

1. ***Atmospheric Soil Accumulation*** (i.e. tiger striping)— Wash with clear water using a garden hose and soft-bristled brush (A long-handled, car-washing brush is ideal for this purpose. High pressure spraying will void the warranty.)

2. ***Heavy Industrial Atmospheric Dirt*** — Wash in the manner indicated above, but use the following solution:
   A. 1/3 cup detergent (Tide®, for example)
   B. 2/3 cup trisodium phosphate (Soilax®, for example)
   C. 1 gallon water

3. ***Mildew Accumulation*** — Mildew can collect on surfaces of all types of building products and is often evident on surfaces that have not been properly cared for and maintained. Normally, mildew will appear as black spots. Mildew is easy to remove by using the basic cleaning solution above with the addition of sodium hypochlorite as follows:
   A. 1/3 cup detergent (Tide®, for example)
   B. 2/3 cup trisodium phosphate (Soilax®, for example)
   C. 1 quart sodium hypochlorite 5% solution (Clorox®, for example)
   D. 3 quarts water

4. ***Caulking Compounds, Tar and Similar Substances*** — Use mineral spirits in reasonable amounts and apply directly to the foreign substance. Immediately after cleaning, rinse the area thoroughly with water. *CAUTION: Do not exceed the recommended concentrations of cleaners. To do so can cause damage to the products' surface. Avoid skin and eye contact with the solution, and in all cases follow manufacturer's instructions for the use of cleaning compounds and solutions. Avoid use of abrasive-type cleaners and strong solvents. Test any cleaner on an inconspicuous area before applying to major areas. To minimize streaking, always clean from the bottom to the top and follow with a rinsing of clear water. Excessive scrubbing is unnecessary and can be harmful to the Products, and may cause undesirable glossy areas over the finish.*

ACM
AMERICAN CONSTRUCTION MATERIALS

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