

- Acesulfame-K (acesulfame potassium)
- Acetylated esters of mono- and diglycerides
- Ammonium chloride
- Artificial colors and artificial flavors
- Aspartame
- Azodicarbonamide
- Benzoates in food
- Benzoyl peroxide
- BHA (butylated hydroxyanisole)
- BHT (butylated hydroxytoluene)
- Bleached or bromated flour
- Brominated vegetable oil / BVO
- Calcium bromate
- Calcium disodium
- Calcium peroxide
- Calcium saccharin
- Calcium sorbate
- Calcium stearoyl-2-lactylate
- Caprocaprylobehenin
- Carmine
- Cyclamates
- Cysteine (l-cysteine), as an additive for bread products
- DATEM (diacetyl tartaric and fatty acid esters of mono and diglycerides)
- Dimethylpolysiloxane
- Dioctyl sodium sulfosuccinate / DSS
- Disodium calcium EDTA
- Disodium dihydrogen EDTA
- Disodium guanylate
- Disodium inosinate
- Ethyl vanillin
- Ethylene oxide
- Ethoxyquin
- FD&C colors
- Foie gras
- GMP (disodium guanylate)
- Hexa-, hepta- and octa-esters of sucrose
- High fructose corn syrup
- Hydrogenated fats
- IMP (disodium inosinate)
- Irradiated foods
- Lactylated esters of mono- and diglycerides
- Methyl silicon
- Methylparaben
- Microparticulated whey protein derived fat substitute
- Monosodium glutamate (MSG)
- Natamycin
- Nitrates/nitrites
- Partially hydrogenated oils
- Polydextrose
- Potassium benzoate
- Potassium bromate
- Potassium sorbate
- Propionates
- Propyl gallate
- Propylparaben
- Saccharin
- Sodium aluminum sulfate
- Sodium benzoate
- Sodium diacetate
- Sodium glutamate
- Sodium nitrate/nitrite
- Sodium propionate
- Sodium stearoyl-2-lactylate
- Solvent extracted oils, as standalone single-ingredient oils (except grapeseed oil)
- Sorbic acid
- Sucralose
- Sucroglycerides
- Sucrose polyester
- Sulfites (except in wines, meads and ciders)
- TBHQ (tertiary butylhydroquinone)
- Tetrasodium EDTA
- Vanillin